

solaredge

Installation Guide

Three Phase Inverter with Synergy Technology

For North America

Version 1.6

Disclaimers

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The content of these documents is continually reviewed and amended, where necessary. However, discrepancies cannot be excluded. No guarantee is made for the completeness of these documents.

The images contained in this document are for illustrative purposes only and may vary depending on product models.

FCC Compliance

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules.

These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, you are encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

Changes or modifications not expressly approved by the party responsible for compliance may void the user's authority to operate the equipment.

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SUPERSEDED

Revision History

Version 1.6 (August 2020)

- Removed use of level.
- Updated *Power Optimizer Installation Guidelines* on page 19.
- Added the requirement to minimize the distance between the positive and negative DC optimizer cables in *Step 3: Connecting Power Optimizers in Strings* on page 25.
- Added the requirement for a special bracket, when installing close to the shoreline in *Mounting and Connecting the Primary and Secondary Unit(s)* on page 36.
- For inverter clearance, added a link to *Application Note - Clearance Guidelines in Mounting and Connecting the Primary and Secondary Unit(s)* on page 36
- Updated the lug requirements in *Connecting the AC Grid and Grounding to the Connection Unit* on page 43.
- Updated Activating, Commissioning and Configuring.
- Changed the cable type required for the RS485 and Ethernet connection to CAT6.
- Updated the communication board TCP details in *Creating an Ethernet (LAN) Connection* on page 61.
- Modified the procedure for disconnecting the DC power.
- Added that the inverter can be connected in parallel with a generator.
- Modified technical specifications.
- Updated communication options and menus.
- Updated guidelines for use of extension cables in power optimizer installation.

HANDLING AND SAFETY INSTRUCTIONS

During installation, testing and inspection, adherence to all the handling and safety instructions is mandatory. **Failure to do so may result in injury or loss of life and damage to the equipment.**

Safety Symbols Information

The following safety symbols are used in this document. Familiarize yourself with the symbols and their meaning before installing or operating the system.

WARNING!

Denotes a hazard. It calls attention to a procedure that, if not correctly performed or adhered to, could result in **injury or loss of life**. Do not proceed beyond a warning note until the indicated conditions are fully understood and met.



AVERTISSEMENT!

Dénote un risque: il attire l'attention sur une opération qui, si elle n'est pas faite ou suivie correctement, pourrait causer des blessures ou un danger de mort. Ne pas dépasser une telle note avant que les conditions requises soient totalement comprises et accomplies.

CAUTION!

Denotes a hazard. It calls attention to a procedure that, if not correctly performed or adhered to, could result in **damage or destruction of the product**. Do not proceed beyond a caution sign until the indicated conditions are fully understood and met.



ATTENTION!

Dénote un risque: il attire l'attention sur une opération qui, si elle n'est pas faite ou suivie correctement, pourrait causer un dommage ou destruction de l'équipement. Ne pas dépasser une telle note avant que les conditions requises soient totalement comprises et accomplies.



NOTE

Denotes additional information about the current subject.



IMPORTANT SAFETY FEATURE

Denotes information about safety issues.

IMPORTANT INVERTER SAFETY INSTRUCTIONS

SAVE THESE INSTRUCTIONS

WARNING!



The inverter cover must be opened only after shutting off the inverter ON/OFF switch located at the bottom of the Primary Unit, above the Connection Unit. This disables the DC voltage inside the inverter and opens the AC relays. Wait five minutes before opening the cover. Otherwise, there is a risk of electric shock from energy stored in the capacitors.

AVERTISSEMENT!

Ne pas ouvrir le couvercle de l'onduleur avant d'avoir coupé l'interrupteur situé en dessous de l'onduleur. Cela supprime les tensions CC et CA de l'onduleur. Attendre que le LCD affiche une tension sécurisée (50V). Si l'affichage LCD n'est pas visible, attendre cinq minutes avant d'ouvrir le couvercle. Sinon, il y a un risque de choc électrique provenant de l'énergie stockée dans le condensateur.



P = Program/Pair
1 = ON
0 = OFF



WARNING!

Before operating the inverter, ensure that the inverter is grounded properly.

AVERTISSEMENT!

Avant d'utiliser l'onduleur monophasé, est correctement mis à la terre.

WARNING!

The inverter input and output circuits are isolated from the enclosure. This system does not include an isolation transformer and should be installed with an ungrounded PV array in accordance with the requirements of NEC Articles 690.35 and 690.43 National Electric Code, ANSI/NFPA 70, 2011 (and Canadian Electrical Code, Part I, for installations in Canada).



Equipment grounding is the responsibility of the installer and must be performed in accordance with all applicable Local and National Codes.

AVERTISSEMENT!

Les circuits d'entrée et de sortie de l'onduleur sont isolés de l'enveloppe. Ce système n'inclut pas d'isolation galvanique (transformateur) et devra être installé sans mise à la terre du champ PV et en accord avec les articles 690.35 et 690.43 du National Electric Code (NEC), ANSI/NFPA 70, 2011 (et du Code Electrique Canadien, Partie 1, pour les installations faites au Canada). La mise à la terre des équipements est la responsabilité de l'installateur et doit être faite en accord avec les toutes les règles locales et nationales applicables.

WARNING!

Opening the inverter and repairing or testing under power must be performed only by qualified service personnel familiar with this inverter.

AVERTISSEMENT!

L'unité ne doit être ouverte que par un technicien qualifié dans le cadre de l'installation et de la maintenance.

WARNING!

The three phase SE66.6KUS and SE100KUS inverters must be connected only to a dedicated AC branch circuit with a maximum Overcurrent Protection Device (OCPD) of 120A or 180A respectively.

AVERTISSEMENT!

Les onduleurs triphasés SE66.6kUS et SE100kUS doivent être connectés à une ligne appareil AC dédiée avec un appareil de protection de sur-courant (OCPD-OverCurrent Protection Device) de maximum 120A ou 180A respectivement.

WARNING!

SafeDC complies with IEC60947-3 when installing the system with a worst case SafeDC voltage (under fault conditions) < 120V.



The worst case voltage is defined as: $V_{oc,max} + (\text{String Length} - 1) * 1V$, where:

- $V_{oc,max}$ = Maximum V_{oc} (at lowest temperature) of the PV module in the string (for a string with multiple module models, use the max value)
- String Length = number of power optimizers in the string

WARNING!

SolarEdge products can expose you to chemicals including antimony trioxide, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

**AVERTISSEMENT!**

Les produits SolarEdge peut vous exposer à des agents chimiques, y compris trioxyde d'antimoine, identifiés par l'État de Californie comme pouvant causer le cancer. Pour de plus amples informations, prière de consulter www.P65Warnings.ca.gov.

CAUTION!

This unit must be operated according to the technical specification datasheet provided with the unit.

ATTENTION!

Cette unité doit être utilisée selon les spécifications de fonctionnement, comme décrit dans la dernière fiche technique des spécifications.

CAUTION!

HEAVY OBJECT. To avoid muscle strain or back injury, use proper lifting techniques, and if required - a lifting aid.

**ATTENTION**

Objet lourd. Pour éviter la fatigue musculaire ou des blessures au dos, utilisez des techniques de levage appropriées et, si nécessaire - un auxiliaire de levage lors du retrait.

NOTE

If opposite polarity DC Conductors are routed in the same conduit for 480V inverters, use 1000 rated cables and for 208V inverters use 600VDC rated cables.

NOTE

This inverter is provided with an IMI (Isolation Monitor Interrupter) for ground fault protection.

NOTE

The symbol  appears at grounding points on the SolarEdge equipment. This symbol is also used in this manual.

NOTE

A SolarEdge inverter may be installed in a site with a generator. SolarEdge requires installing a physical or electronic interlock, which will signal to the inverter when the grid has been disconnected. Interlock procurement, installation, maintenance and support are the responsibility of the installer.



Damage to the inverter due to incorrect interlock installation or use of an interlock that is incompatible with the SolarEdge system will render the SolarEdge warranty invalid.

For more information, refer to

<https://www.solaredge.com/sites/default/files/se-inverter-support-of-voltage-sources.pdf>.



IMPORTANT SAFETY INFORMATION

- Building or structures with both utility service and a PV system, complying with NEC 690.12, shall have a permanent plaque or directory including the following wording: **PHOTOVOLTAIC SYSTEM EQUIPPED WITH RAPID SHUTDOWN**. The term "PHOTOVOLTAIC" may be replaced with "PV." The plaque or directory shall be reflective, with all letters capitalized and having a minimum height of 9.5mm (3/8 in.) in white on red background.
- Attention -The system status indicator shall be installed in a location in close proximity to the system actuator, where the indication of safe shutdown can be clearly seen.
-  This rapid shutdown system is required to be provided with an actuating device or a status indicator which shall be installed in a location accessible to first responders, or be connected to an automatic system which initiates rapid shutdown upon the activation of a system disconnect or activation of another type of emergency system.
- Additionally, in a prominent location near the actuator device the end use installation shall be provided with a permanent marking including the following wording: **PHOTOVOLTAIC SYSTEM EQUIPPED WITH RAPID SHUTDOWN**. The term "PHOTOVOLTAIC" may be replaced with "PV". The plaque or directory shall be reflective, with all letters capitalized and having a minimum height of 9.5mm (3/8 in.) in white on red background.

Chapter 1: Introducing the SolarEdge Power Harvesting System

The SolarEdge power harvesting solution is designed to maximize the power output from any type of solar Photovoltaic (PV) installation while reducing the average cost per watt. The following sections describe each of the system's components.

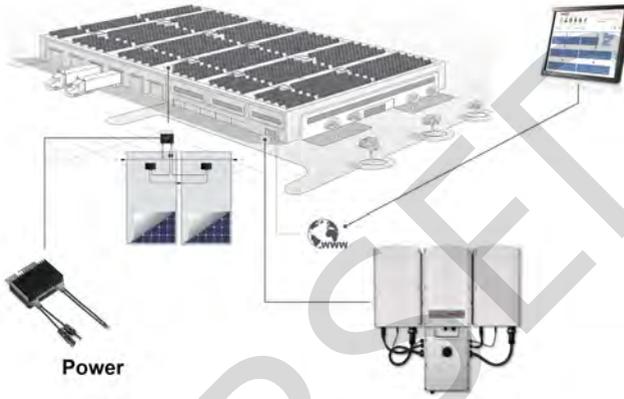


Figure 1: The SolarEdge power harvesting system components

Power Optimizer

The power optimizers are DC-DC converters connected to PV modules in order to maximize power harvesting by performing independent Maximum Power Point Tracking (MPPT) at the module level.

The power optimizers regulate the string voltage at a constant level, regardless of string length and environmental conditions.

The power optimizers include a safety voltage function that automatically reduces the output of each power optimizer to 1 Vdc in the following cases:

- During fault conditions
- The power optimizers are disconnected from the inverter
- The inverter ON/OFF/P switch is turned OFF
- The safety switch on the Connection Unit is turned OFF
- The inverter AC breaker is turned OFF
- The Rapid Shutdown (PVRSS) is initiated by one of the following methods:

- Inverter AC breaker is turned OFF, or AC to the inverter is disconnected by another method (intentionally or as result of a fault)
- Inverter ON/OFF/P switch is turned OFF
- The Connection Unit is turned OFF

Each power optimizer also transmits module performance data over the DC power line to the inverter.

Two types of power optimizers are available:

- Panel Module Add-on power optimizer – connected to one or more modules
- Smart modules - the power optimizer is embedded into a module

Three Phase Inverter with Synergy Technology

The Three Phase Inverter with synergy technology inverter (referred to as 'inverter' in this manual) efficiently converts DC power from the modules into AC power that can be fed into the main AC service of the site and from there to the grid. The inverter also receives the monitoring data from each power optimizer and transmits it to the SolarEdge monitoring platform (requires Internet or Cellular connection).

The inverter is comprised of one Primary Unit with an integrated Connection Unit with a DC Safety Switch (referred to as 'Connection Unit ' in this manual) for disconnecting the DC power of a SolarEdge system, and of one or two Secondary Units, depending on the inverter's capacity. The Secondary Unit(s) are connected to the primary unit with AC, DC and communication cables.

Each unit operates independently and continues to work in case the others are not operating.

You can set up a leader - follower configuration, connecting up to 31 additional inverters to one leader inverter.

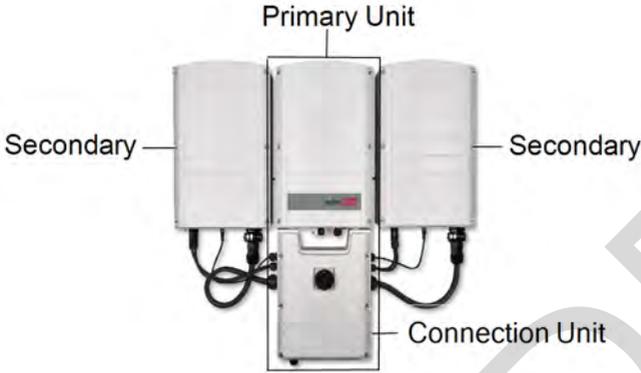


Figure 2: Primary Unit with two Secondary Units

Monitoring Platform

The monitoring platform enables monitoring the technical and financial performance of one or more SolarEdge sites. It provides past and present information on the system performance both at the system and module levels.

Supported AC Grids

The following section shows the AC grids supported by the inverters (model dependent).

Ground connection is required for all grids, as described in *Connecting the AC Grid and Grounding to the Connection Unit* on page 43.

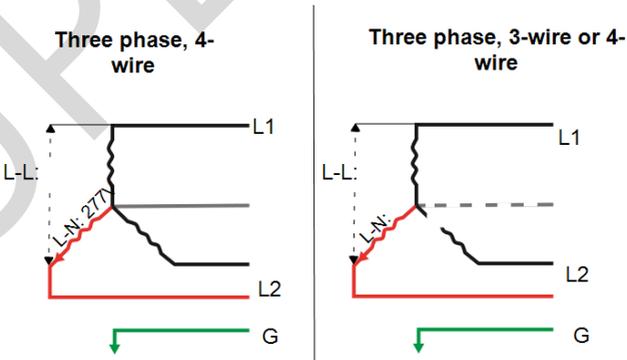


Figure 3: AC grids supported by SolarEdge three-phase inverters

NOTE



Some three phase inverters support the 208V Delta grid. Refer to *Setting the Inverter to Support 208V 3-Wire Grid* on page 47.

Installation Procedure

The following is the procedure for installing and setting up a new SolarEdge site. Many of these also apply to modification of an existing site.

1. [Installing the Power optimizers](#), page 17
2. [Mounting and Connecting the Primary and Secondary Unit\(s\)](#), page 36

NOTE



It is recommended to connect communication connections (step 6 of this installation) before connecting the AC, for easier access to the communication board.

3. [Connecting the AC and the Strings to the Connection Unit](#), page 42
4. [Activating and Commissioning the System Using SetApp](#), page 49
5. [Configuring the System Using SetApp](#), page 52
6. [Setting Up Communication](#), page 56

Installation Equipment List

Standard tools can be used during the installation of the SolarEdge system. The following is a recommendation of the equipment needed for installation:

- Allen screwdriver for 5mm screw type for the inverter cover, Connection Unit cover, and inverter side screws
- 17/32 HEX Allen screwdriver for AC stud connector
- Standard flat-head screwdrivers set
- Non-contact voltage detector
- Cordless drill (with a torque clutch) or screwdriver and bits suitable for the surface on which the inverter and optimizers will be installed and for opening the Connection Unit drill guides. Use of an impact driver is *not* allowed.
- Appropriate mounting hardware (for example: stainless bolts, nuts, and washers) for attaching:

- the Primary and Secondary Unit(s) mounting brackets to the mounting surface
- the power optimizers to the racking (not required for smart modules)
- 4xM8 ring terminals and suitable crimper
- Wire cutters
- Wire strippers
- Voltmeter

For installing the communication options, you may also need the following:

- For Ethernet:
 - CAT6 twisted pair Ethernet cable with RJ45 connector
 - If using a CAT6 cable spool: RJ45 plug and RJ45 crimper
- For RS485:
 - Four- or six-wire shielded twisted pair cable
 - Watchmaker precision screwdriver set

Chapter 2: Installing the Power Optimizer

Safety

The following notes and warnings apply when installing the SolarEdge power optimizers. Some of the following may not be applicable to smart modules:

WARNING!



The metallic enclosure of the power optimizer must be grounded in accordance with the product's listing and local and national codes.

AVERTISSEMENT!

L'enceinte métallique de l'optimiseur de puissance doit être mise à la terre en accord avec les réglementations locales et nationales.

WARNING!



When modifying an existing installation, turn OFF the inverter ON/OFF switch, the Connection Unit and the AC circuit breaker on the main AC distribution panel.

AVERTISSEMENT!

Avant de faire ces étapes, éteignez l'onduleur monophasé en mettant sur OFF l'interrupteur ON/OFF situé au bas de l'onduleur.

CAUTION!



Power optimizers are IP68/NEMA6P rated. Choose a mounting location where optimizers will not be submerged in water.

ATTENTION!

Les optimiseurs de puissances sont compatibles à la norme IP68/NEMA6P. Choisissez le lieu de montage tel que l'optimiseur ne puisse pas être submergé par l'eau.

CAUTION!



This unit must be operated according to the operating specifications provided with the unit.

ATTENTION!

Cette unité doit être opérée suivant les instructions trouvées dans le manuel fourni avec le produit.

CAUTION!



Cutting the power optimizer input or output cable connector is prohibited and will void the warranty.

ATTENTION!

Sectionner les câbles d'entrées ou de sortie de l'optimiseur est interdit et annule sa garantie.

**CAUTION!**

All PV modules must be connected to a power optimizer.

ATTENTION!

Tous les modules doivent être connectés à un optimiseur de puissance.

CAUTION!

If you intend to mount the optimizers directly to the module or module frame, first consult the module manufacturer for guidance regarding the mounting location and the impact, if any, on module warranty. Drilling holes in the module frame should be done according to the module manufacturer instructions.

ATTENTION!

Pour installation à même le module ou la monture du module, consultez d'abord le fabricant du module sur la position et son impact sur la garantie du module. Le perçage de trous dans le cadre du module devra se faire suivant les instructions du fabricant.

IMPORTANT SAFETY FEATURE

Modules with SolarEdge power optimizers are safe. They carry only a low safety voltage before the inverter is turned ON. As long as the power optimizers are not connected to the inverter or the inverter is turned OFF, each power optimizer will output a safe voltage of 1V.

CAUTION!

Installing a SolarEdge system without ensuring compatibility of the module connectors with the optimizer connectors may be unsafe and could cause functionality problems such as ground faults, resulting in inverter shut down. To ensure mechanical compatibility of the SolarEdge optimizers' connectors with the PV modules' connectors to which they are connected:

-  Use identical connectors from the same manufacturer and of the same type on both the power optimizers and on the modules; or
-  Verify that the connectors are compatible in the following way:
 -  The module connector manufacturer should explicitly verify compatibility with the SolarEdge optimizer connector; and
 -  A third-party test report by one of the listed external labs (TUV, VDE, Bureau Veritas UL, CSA, InterTek) should be obtained, verifying the compatibility of the connectors.

ATTENTION!

Les connecteurs du module doivent être mécaniquement compatibles avec les optimiseurs de puissance. Sinon, le système SolarEdge installé peut être dangereux ou causer des problèmes fonctionnels, tels que les défauts de terre, qui peuvent provoquer un arrêt de l'onduleur. Afin d'assurer la compatibilité mécanique entre les optimiseurs de puissance SolarEdge et les modules auxquels ils sont connectés:

- Utiliser des connecteurs identiques du même fabricant et du même type aussi bien pour les optimiseurs de puissance que pour les modules.
- Vérifiez que les connecteurs sont compatibles de la manière suivante:
- Le fabricant du connecteur doit explicitement vérifier la compatibilité avec le connecteur SolarEdge.
- Un rapport de test de tierce partie doit être effectué par l'un des laboratoires externes indiqués ci-dessous: (TUV, VDE, Bureau Veritas UL, CSA, Intertek), qui vérifiera la compatibilité des connecteurs.

Package Contents

- Power optimizers
- Stainless steel grounding lock washers

Installation Guidelines

- For the minimum and maximum number of power optimizers in a string (string length), see the power optimizer datasheets. Refer to the Designer for string length verification. The Designer is available on the SolarEdge website at: <https://www.solaredge.com/us/products/installer-tools/designer#/>.
- The length of home-run cables from the first and last power optimizer to the inverter (total cable length) may not exceed the following values:

Single Phase Inverters	Three Phase Inverters
All - 1000 ft. /300 m	SE9KUS, SE20KUS - 1000 ft. /300 m SE14.4KUS, SE17.3KUS, SE33.3KUS, SE40KUS - 2300 ft. /700 m

- Do not use extension cables between a module and a power optimizer, between two modules connected to the same power optimizer, or between two power optimizers other than in the following cases:

Between a power optimizer and a module:

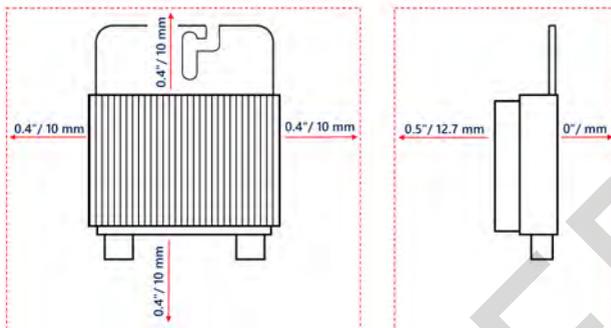
- Power optimizers with the 4-type suffix in their part number (Pxxx-4xxxxxx) - extension cables of up to 16 m can be installed per power optimizer (8 m for DC+ and 8 m for DC-).
- Power optimizers manufactured starting from working week 42, 2019, as indicated in the serial number (Example: S/N SJ5019A-xxxxxxx - working week 50, 2019) - extension cables of up to 16 m can be installed per power optimizer (8 m for DC+ and 8 m for DC-).

Between two power optimizers or between a power optimizer and the inverter:

- Extension cables can be installed between power optimizers only from row to row, around obstacles or pathways within a row, and from the end of the string to the inverter, as long as the total cable length is not exceeded.
 - For connecting power optimizers to the inverter, use cables with a minimum cross-section of 11 AWG/ 4 mm² DC cables.
 - Frame-mounted power optimizers are mounted directly on the module frame, regardless of racking system (rail-less or with rails). For installation of frame-mounted power optimizers, refer to http://www.solaredge.com/sites/default/files/installing_frame_mounted_power_optimizers.pdf.
- 
- The power optimizer can be placed in any orientation.
 - If connecting more modules than power optimizer inputs in parallel, use a branch cable. Some commercial power optimizer models have a dual input.
 - Position the power optimizer close enough to its module so that their cables can be connected.
 - Make sure to use power optimizers that have the required output conductor length.
 - Completely shaded modules may cause their power optimizers to temporarily shut down. This will not affect the performance of the other power optimizers in the string, as long as the minimum number of unshaded power optimizers connected in a string of modules is met. If under typical conditions fewer than the minimum power optimizers are connected to unshaded modules, add more power optimizers to the string.

- Equipment grounding tightening torques: 4-6 AWG: 45 lb-in, 8 AWG: 40 lb-in, 10-14 AWG: 35 lb-in.
- To allow for heat dissipation, maintain clearance as specified below.

All power optimizers, except for the P860 and M1600 power optimizers



P860 and M1600 power optimizers

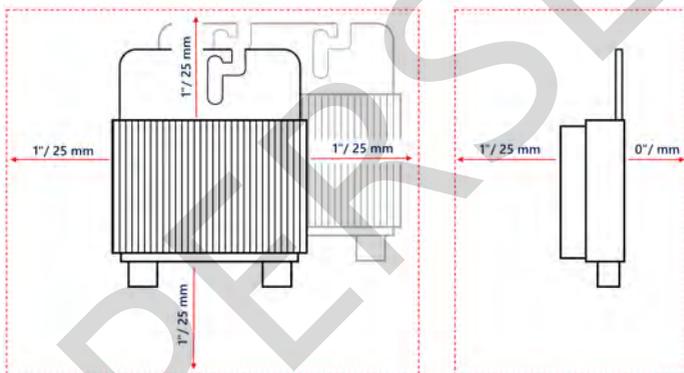


Figure 4: Power optimizer clearance

- When installing modules in a confined space, for example, if installing Building-integrated photovoltaic (BIPV) modules, ventilation measures may be needed to ensure the power optimizers are not be exposed to temperatures outside their specifications.

Step 1: Mounting and Grounding the Power Optimizers

For each of the power optimizers⁽¹⁾:

1. Determine the power optimizer mounting location and use the power optimizer mounting brackets to attach the power optimizer to the support structure (See *Figure 5*). It is recommended to mount the power optimizer in a location protected from direct sunlight. For frame-mounted power optimizers follow the instructions supplied with the optimizers, or refer to https://www.solaredge.com/sites/default/files/installing_frame_mounted_power_optimizers.pdf.
2. If required, mark the mounting hole locations and drill the hole.



CAUTION!



Drilling vibrations may damage the power optimizer and will void the warranty. Use a torque wrench or an electric drill with adjustable clutch that meets the mounting torque requirements. *Do not* use impact drivers for mounting the power optimizer.

Do not drill through the power optimizer or through the mounting holes.

ATTENTION!

Les vibrations résultant du perçage peuvent endommager l'optimiseur de puissance et annulera la garantie. Utilisez une clé dynamométrique ou une perceuse électrique avec embrayage adaptable compatible avec les moments indiqués. Ne pas utiliser des tournevis à percussion pour fixer l'optimiseur. Ne pas percer à travers l'optimiseur de puissance ou ses trous de fixation.

3. Attach each power optimizer to the rack using M6 (1/4") stainless steel bolts, nuts and washers or other mounting hardware. Apply torque of 9-10 N*m / 6.5-7 lb*ft. For 3NA series power optimizers, SolarEdge recommends mounting the power optimizer on a rail with the smooth side facing out, so that the power optimizer body will prevent its rotation.

⁽¹⁾Not applicable to smart modules.

4. Use the following methods⁽¹⁾ to ground the power optimizer:

WARNING!



The metallic enclosure of the power optimizer must be grounded in accordance with the requirements of the local and national codes.

AVERTISSEMENT!

L'enceinte métallique de l'optimiseur de puissance doit être mise à la terre en accord avec les réglementations locales et nationales.

- **For mounting on a grounded metal rail:** Use the provided 5/16" stainless steel grounding star washer between the railing and the flat side of the mounting bracket. The grounding washer should break through the anodize coating of the railing to ensure low resistive connection. Apply a torque of 9.5 N*m / 7 lb*ft.

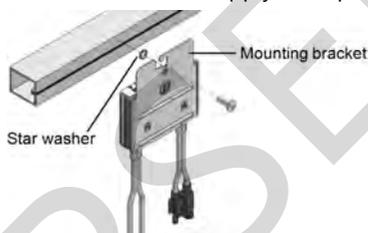


Figure 5: Power optimizer installation and grounding using a star washer

⁽¹⁾These methods have been evaluated by a nationally recognized testing laboratory as part of the optimizer evaluation. The SolarEdge-supplied grounding lug kit has been evaluated only for use with SolarEdge power optimizers. It is not intended or listed to be used as a general purpose grounding lug with other electrical equipment.

- For mounting on rails with sliding nut fasteners:** If the star washer cannot be used, use the SolarEdge grounding plate (purchased separately) between the railing and the flat side of the mounting bracket. Use mounting specific hardware as needed. Apply a torque of 9.5 N*m / 7 lb*ft. See *Figure 6*.

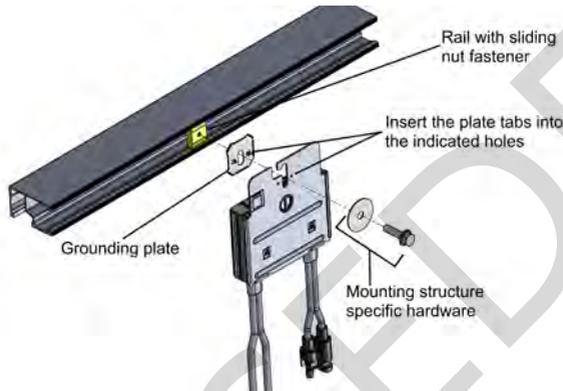


Figure 6: Power optimizer installation and grounding using a grounding plate

- For mounting on un-grounded structures (such as a wooden structure):** If the star washer or the plate cannot be used, use the SolarEdge grounding lug (purchased separately) with an equipment-grounding conductor according to the supplied instructions. The grounding terminal accepts a wire size of 6-14 AWG, and must be sized for equipment grounding per NEC 250.122 requirements. Tighten the screws connecting the power optimizer to the frame and the grounding terminal screw. Apply a torque of 9.5 N*m / 7 lb*ft.

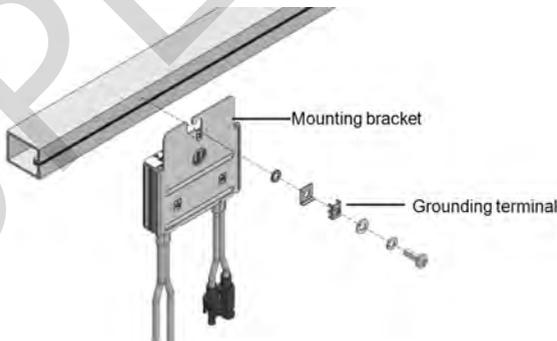


Figure 7: Power optimizer grounding terminal

5. Verify that each power optimizer is securely attached to the module support structure.
6. Record power optimizer serial numbers and locations, as described in *Reporting and Monitoring Installation Data* on page 53.

Step 2: Connecting a PV module to a Power Optimizer



NOTE

Images are for illustration purposes only. Refer to the label on the product to identify the plus and minus input and output connectors.

For each of the power optimizers:

- Connect the Plus (+) output connector of the module to the Plus (+) input connector of the power optimizer.
- Connect the Minus (-) output connector of the module to the Minus (-) input connector of the power optimizer.

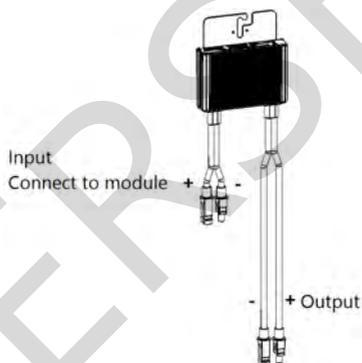


Figure 8: Power optimizer connectors

Step 3: Connecting Power Optimizers in Strings

You can construct parallel strings of unequal length, that is, the number of power optimizers in each string does not have to be the same. The minimum and maximum string lengths are specified in the power datasheets. Refer to the SolarEdge Site Designer for string length verification.

IMPORTANT SAFETY FEATURE



- For a compliant PV Rapid Shutdown (PVRSS) installation, use no more than 30 optimizers per string.
- Enabling PVRSS from the inverter menu is only required if the installed optimizers were manufactured before 2015, otherwise it is enabled by default.

NOTE



The DC bus of each unit is separate and not shared for all units. Therefore in addition to following the inverter design rules, each unit should follow the unit design rules as detailed in the Technical Specifications.

1. Connect the Minus (-) output connector of the string's first power optimizer to the Plus (+) output connector of the string's second power optimizer.
2. To minimize electromagnetic interference (EMI), make sure to minimize the distance between the positive and negative DC cables.

For detailed instructions, see:

<https://www.solaredge.com/sites/default/files/se-emi-performance-application-note.pdf>.



3. Connect the rest of the power optimizers in the string in the same manner.

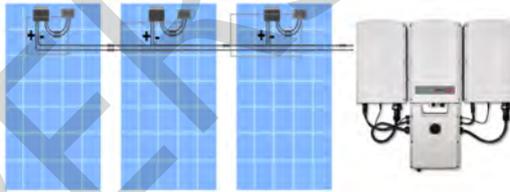


Figure 9: Power optimizers connected in series

4. If you intend to monitor the installation, using the SolarEdge monitoring platform, record the physical location of each power optimizer, as described in *Creating Logical and Physical Layout using Installation Information* on page 54.

Step 4: Verifying Proper Power Optimizer Connection

When a module is connected to a power optimizer, the power optimizer outputs a safe voltage of 1V ($\pm 0.1V$). Therefore, the total string voltage should equal 1V times the number of power optimizers connected in series in the string. For example, if 10 power optimizers are connected in a string, then 10V should be produced.

Make sure the PV modules are exposed to sunlight during this process. The power optimizer will only turn ON if the PV module provides at least 2W.

In SolarEdge systems, due to the introduction of power optimizers between the PV modules and the inverter, the short circuit current I_{SC} and the open circuit voltage V_{OC} hold different meanings from those in traditional systems.

For more information about the SolarEdge system's string voltage and current, refer to the V_{OC} and I_{SC} in *SolarEdge Systems Technical Note*, available on the SolarEdge website at:

https://www.solaredge.com/sites/default/files/isc_and_voc_in_solaredge_systems_technical_note.pdf



→ To verify proper power optimizer connection:

- Measure the voltage of each string individually before connecting it to the other strings or to the inverter. Verify correct polarity by measuring the string polarity with a voltmeter. Use a voltmeter with at least 0.1V measurement accuracy.



NOTE

Since the inverter is not yet operating, you may measure the string voltage and verify correct polarity on the DC wires inside the Connection Unit.

For troubleshooting power optimizer operation problems, refer to *Power Optimizer Troubleshooting* on page 72.

Chapter 3: Installing the Primary and Secondary Unit(s)

Install the units either before or after the modules and power optimizers have been installed.

First install the Primary Unit, then the Secondary Unit(s) (in any order).

Primary Unit Package Contents

- Primary Unit (comprised of an inverter and Connection Unit) and pre- assembled cables that connect to the Secondary Unit(s)
- Mounting bracket kit
- Two Allen screws for fastening the unit to the mounting bracket
- Cable lock(s)
- For built-in wireless communication: antenna and mounting bracket
- Installation guide

Secondary Unit Package Contents

- Secondary Unit
- Mounting bracket kit
- Two Allen screws for fastening the unit to the mounting bracket

Identifying the Units

The stickers on the Primary Unit and on the Connection Unit specify the inverter's **Serial Number** and **Electrical Ratings**.

When opening a site in the SolarEdge monitoring platform and when contacting SolarEdge support, provide the inverter's serial number.

Primary Unit Interface

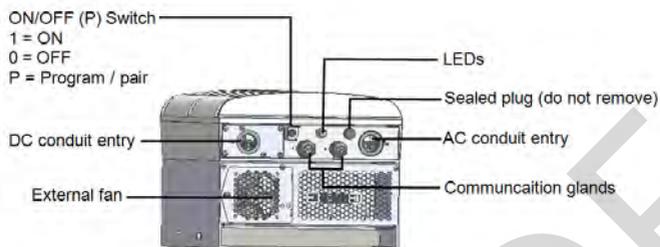


Figure 10: Primary Unit interface

- **AC and DC conduit entries:** Connection points of the Connection Unit.
- **Two communication glands:** For connection of communication options. Each gland has three openings. Refer to *Setting Up Communication to the Monitoring Platform* on page 56 for more information.
- **ON/OFF/P Switch:**



P = Program/Pair
1 = ON
0 = OFF

Figure 11: ON/OFF/P switch

- **ON (1)** - Turning this switch ON (after optimizer pairing) starts the operation of the power optimizers, enables power production and allows the inverter to begin exporting power to the utility grid.
- **OFF (0)** - Turning this switch OFF reduces the power optimizer voltage to a low safety voltage and inhibits exportation of power. When this switch is OFF, the Primary and Secondary Units' control circuitry remains powered up.
- **P** - Moving and releasing the switch allows viewing system information via the LEDs and on the SolarEdgeSetApp mobile application screen and performing functions:

P Position duration	Function	Comments
Switch moved to P for less than 5 seconds , then released.	<ul style="list-style-type: none"> • Displays production information for 5 seconds on the SetApp screen. • Displays error type indications (if exist) for 5 seconds. • Activates the Wi-Fi access point for connecting to the SolarEdge Inverter SetApp 	While the switch is in P, all LEDs are ON
Switch moved to P for more than 5 seconds , then released.	Starts pairing	

WARNING!

Upon PVRSS, the internal circuitry remains up, therefore the inverter cover must be opened only after shutting off the inverter ON/OFF switch. This disables the DC voltage inside the Primary Unit. Wait five minutes before opening the cover. Otherwise, there is a risk of electric shock from energy stored in the capacitors.

AVERTISSEMENT!

A la Coupure Rapide (PVRSS) les circuits internes restent actifs, il est donc impératif de n'ouvrir le couvercle qu'après avoir arrêté l'onduleur à l'aide de l'interrupteur ON/OFF. Ceci coupe la tension DC à l'intérieur de l'onduleur. Attendez cinq minutes avant d'ouvrir le couvercle. Sinon, il y a risque d'électrocution du à l'énergie stockée dans les condensateurs.

LEDs: three LEDs indicate, by color and state (on/ off/ blinking⁽¹⁾/ flickering⁽²⁾/alternating⁽³⁾), different system information, such as errors or performance indications.

Generally, the main LED indications are:

(1)Blinking = Turns ON and OFF for the same duration

(2)Flickering = Turns ON for 100 mS and turns OFF for 5 seconds

(3)Alternating = Alternate LEDs flash

- Blue ON - the inverter is communicating with the monitoring platform
- Green ON - the system is producing
- Green blinking - AC is connected but the system is not producing
- Red ON - system error

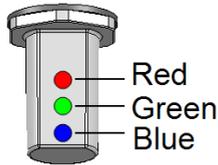


Figure 12: LEDs

The following table describes system performance information by LED color and ON/OFF/P switch position.

Indication	ON/ OFF/ P switch position	LED color			Comment
		Red	Green	Blue	
Power optimizers not paired	ON (1)	OFF	Blinking	<ul style="list-style-type: none"> • S_OK: ON • No S_OK: OFF 	S_OK: ON communication with the monitoring platform is established
Pairing		Blinking	Blinking	Blinking	
Wake-up/ Grid Monitoring		OFF	Blinking	Blinking	
System Producing		OFF	ON	<ul style="list-style-type: none"> • S_OK: ON • No S_OK: OFF 	
Night mode (no production)		OFF	Flickering	<ul style="list-style-type: none"> • S_OK: ON • No S_OK: OFF 	
Inverter is OFF (Safe DC)	OFF (0)	OFF	Blinking	<ul style="list-style-type: none"> • S_OK: ON • No S_OK: OFF 	
Inverter is OFF (DC not safe)		Blinking	Blinking	<ul style="list-style-type: none"> • S_OK: ON • No S_OK: OFF 	
Inverter configuration or reboot	ON / P	ON	ON	ON	
Inverter firmware upgrade	ON / P	Alternating	Alternating	Alternating	The upgrade process can take up to 20 minutes
Error	Any	ON	ON/ OFF/ Blinking/ Flickering	ON/ OFF / Blinking/ Flickering	Refer to <i>Errors and Troubleshooting</i> on page 71

The following table describes production percentage of AC information by LED color and ON/OFF/P switch position.

Indication	ON/ OFF/ P switch position	LED color			Comment
		Red	Green	Blue	
Percentage of AC Production: 0 - 33 %	ON (1)	OFF	ON	OFF	This indicates power production as percentage of rated peak AC output power
Percentage of AC Production: 33 - 66 %		OFF	OFF	ON	
Percentage of AC Production: 66 - 100 %		OFF	ON	ON	

Connection Unit Interface

The Connection Unit is part of the Primary Unit.

NOTE



In the following figure, the connections to the Secondary Unit are shown only on the left side of the Connection Unit; for an inverter that has two Secondary Units, similar connections are located on the other side of the unit as well.

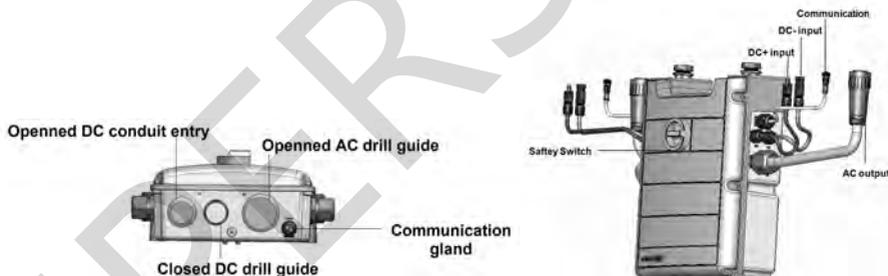


Figure 13: Connection Unit bottom and side interface

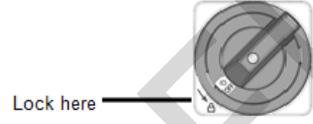
- **Safety switch:** a manually operated safety switch for disconnecting the DC power of the SolarEdge system.

NOTE



When the Connection Unit is OFF (for example during maintenance) it may be locked to prevent a safety hazard:

1. Move the switch to the Lock position.
2. Insert the lock through the knob opening and lock.



- Cables for connection to the Secondary Unit(s):
 - Communication cable
 - DC cable
 - AC cable
- **DC conduit entry:** DC conduit for connecting the PV
- **DC drill guide :**DC drill guide for connecting the PV
- **AC drill guide entry :** AC drill guide for grid connection
- **Communication gland:** for connection of communication options. Refer to *Setting Up Communication to the Monitoring Platform* on page 56.

Secondary Unit Interface

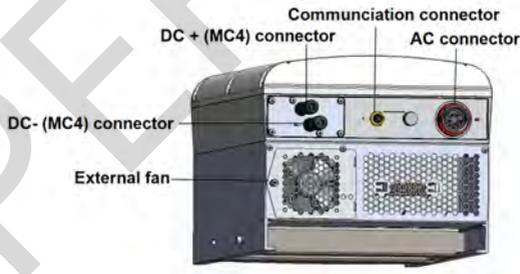


Figure 14: Secondary Unit interface

- The Secondary units connectors are for connection to the Primary Unit:
 - **DC (MC4) connectors:** for connection of the PV installation
 - **Communication connector:** for communication options
 - **AC connector:** for connection of the AC

Opening Conduit Drill Guides

This section describes how to open the AC and DC drill guides.

This step may be performed before or after mounting the inverter.

→ To open conduit drill guides:

1. Ensure that the Connection Unit and inverter ON/OFF switch are set to OFF.
2. Loosen the screws on the front cover of the Connection Unit.

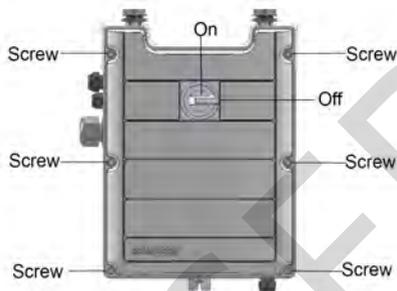


Figure 15: Opening the Connection Unit cover

3. Remove the Connection Unit cover.
4. Open the required AC and DC conduit openings according to the conduits used in the installation.
The conduit entries (usually covered) and the drill guides are located at the bottom of the enclosure.



Figure 16: Connection Unit drill guides

- Open the DC entry cover. If needed, knockout the DC drill guide.

NOTE



The Connection Unit is provided with one open DC conduit opening and with one closed drill guide. If you require an additional conduit entry, open the drill guide.

- Open the AC conduit entry.

If using one Secondary Unit, open the drill guide according to the smaller size marking. If using two Secondary Units you can open it to a larger diameter according to the cable size.



NOTE

Unused conduit openings and glands should be sealed with appropriate seals.

Mounting and Connecting the Primary and Secondary Unit(s)

The inverter is typically mounted vertically, and the instructions in this section are applicable for vertical installation. Some SolarEdge inverters model can be installed horizontally (above 10° tilt) as well as vertically. For information and instructions for horizontal mounting refer to http://www.solaredge.com/sites/default/files/application_note_horizontal_mounting_of_three_phase_inverters.pdf



First mount the Primary Unit then the Secondary Unit(s).

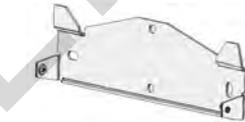


Figure 17: Mounting bracket

NOTE



Make sure the mounting surface or structure can support the weight of the inverter and brackets, and make sure that it spans the width of the mounting brackets.

CAUTION!

HEAVY OBJECT. To avoid muscle strain or back injury, use proper lifting techniques, and if required - a lifting aid.

**ATTENTION**

Objet lourd. Pour éviter la fatigue musculaire ou des blessures au dos, utilisez des techniques de levage appropriées et, si nécessaire - un auxiliaire de levage lors du retrait.

CAUTION!

SolarEdge inverters and power optimizers can be installed at a minimum distance of 50 m/ 164 ft from the shoreline of an ocean or other saline environment, as long as there are no direct salt water splashes on the inverter or power optimizer.



For SolarEdge inverters installed at a distance of 200 m / 655 ft. or closer to the shoreline, special brackets purchased separately from SolarEdge and SS304 stainless screws are required.

ATTENTION!

Les onduleurs SolarEdge peuvent être installés à une distance minimum de 50m de la ligne d'eau de l'océan ou autre environnement salin, tant qu'il n'y a pas d'éclaboussements d'eau salée directs sur l'onduleur.

Pour les onduleurs SolarEdge installés à une distance de 200 m ou moins du rivage, des supports spéciaux achetés séparément auprès de SolarEdge et des vis inox SS304 sont nécessaires.

1. Determine the inverter mounting location, on a wall or stud framing . It is recommended to mount the inverter in a location protected from direct sunlight.
2. To allow for proper heat dissipation, follow the guidelines specified in *Application Note - Clearance Guidelines*.

<https://www.solaredge.com/sites/default/files/se-clearance-guidelines-for-multiple-inverter-mounting.pdf>



Maintaining proper clearance between the inverter and other objects prevents power reduction due to excessive temperature.

3. Position the mounting brackets against the wall and mark the required drilling holes locations.
4. Drill two holes for each bracket and mount the brackets.
5. Mount the Primary Unit bracket and put in the screws.
6. Tighten the Primary Unit screws all the way and verify that the bracket is firmly attached to the mounting surface.

7. Mount the Primary Unit:
 - a. Lift the Primary Unit from its sides.
 - b. Align the two indentations in the enclosure with the two triangular mounting tabs of the bracket, and lower the unit until it rests on the bracket evenly (see *Figure 18*).
 - c. Insert the supplied screw through the right side of the heat sink and into the bracket.

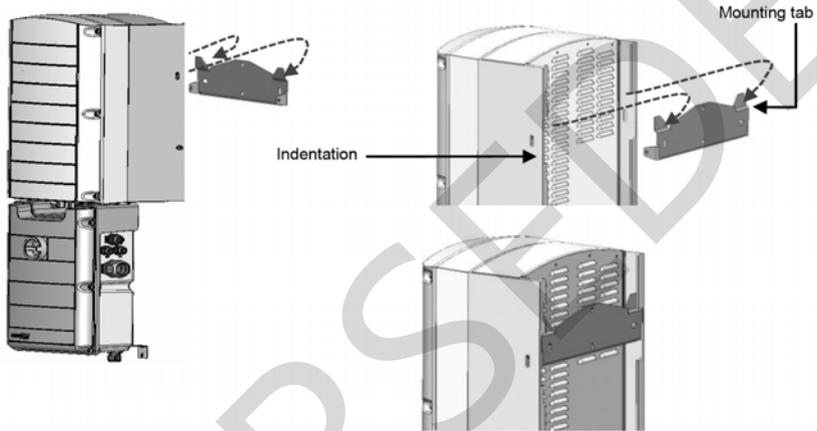


Figure 18: Hanging units

8. Mount the Secondary Unit(s):
 - There is no specific order for hanging the Secondary Units. When installing a 2 unit inverter, mount the Secondary Unit to the left of the Primary Unit.
 - Lift the Secondary Unit(s) from the sides, or hold it at the top and bottom of the unit to lift into place.
 - Align the two indentations in the enclosure with the two triangular mounting tabs of the bracket, and lower the unit until it rests on the bracket evenly (see *Figure 18*).
 - Insert one of the supplied screws through the outer side of the heat sink and into the bracket. Tighten the screws with a torque of 4.0N*m / 2.9 lb.*ft.
9. Secure the Connection Unit to the wall:

- Mark the location of the bracket screw and drill the hole
- Fasten the bracket using a standard bolt
- Verify that the bracket is firmly attached to the mounting surface .

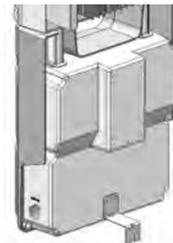


Figure 19: Connection Unit bracket

10. Connect the Connection Unit cables to the Secondary Unit(s) connectors:

- Communication cable to communication connector
- AC cable to AC connector:
 - Position the cable so that the arrows are facing you.
 - Plug the AC cable into the Secondary Unit.
 - Rotate the cable connector clockwise to fasten it.



Figure 20: Connecting the AC connector to a Secondary Unit

NOTE



When connecting the AC cable to the left Secondary Unit, loop the cable (see the following figure) to prevent pressure on the gland.



Figure 21: Connecting the Connection Unit to the Secondary Unit

- Assemble the two parts of the cable lock (supplied with the inverter) around the cable connector, making sure that the orientation of the printed text on the lock is correct. Push the parts together until they click to lock. To open the lock use a flat-bladed screwdriver.

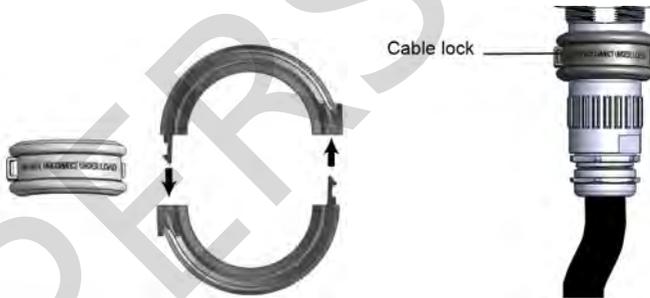


Figure 22: Cable lock

- DC cables to DC+ and DC- connectors

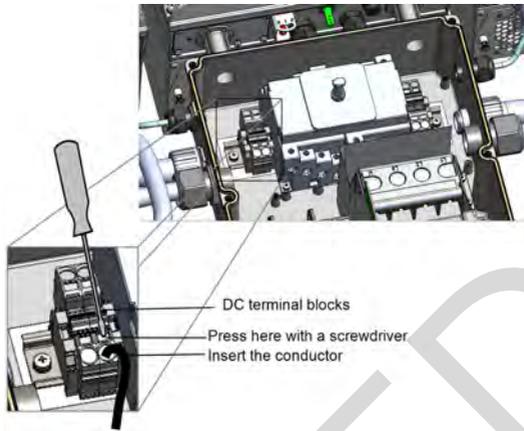


Figure 23: Connecting the DC wires

SUPERSEDED

Chapter 4: Connecting the AC and Strings to the Connection Unit

The Safety Switch in the Connection Unit disconnects all ungrounded DC conductors in compliance with the National Electric Code (NEC; Specifically NEC690.35, which addresses ungrounded PV arrays). The Connection Unit is rated to the maximum operating conditions of the inverter.

Inverters of different models might be equipped with different sizes/ types of terminal blocks.

NOTE



If connecting to a Delta Grid perform the 'To set the inverter for 208V delta grid connection' procedure as described in *Setting the Inverter to Support 208V 3-Wire Grid* on page 47, before connecting the AC and strings to the Connection Unit.

For recommended circuit breaker size per model, refer to *Determining the Circuit Breaker Size* on page 85.

Connecting the AC Grid to the Connection Unit

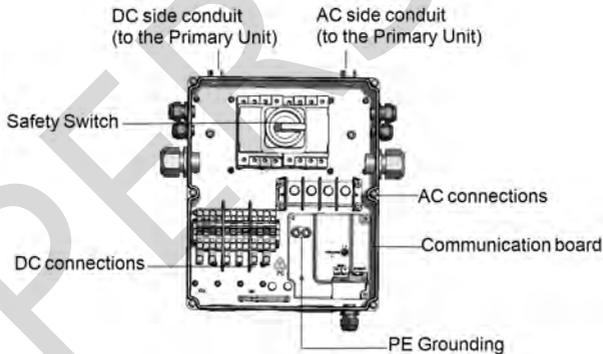


Figure 24: Inside the Connection Unit

NOTE



SolarEdge's fixed input voltage architecture enables the parallel strings to be of different lengths. Therefore, they do not need to have the same number of power optimizers, as long as the length of each string is within the permitted range.

NOTE



It is recommended to connect communication connections (*Setting Up Communication to the Monitoring Platform* on page 56) before connecting the AC, for easier access to the communication board.

Connecting the AC Grid and Grounding to the Connection Unit

This section describes how to connect the AC grid and grounding to the Connection Unit.

NOTE



If opposite polarity DC Conductors are routed in the same conduit for 480V inverters, use 1000 rated cables and for 208V inverters use 600VDC rated cables.

→ To connect AC and ground:



WARNING!

Turn OFF the AC before connecting the AC terminals.

1. Turn OFF the AC circuit breaker.
2. Open the Connection Unit cover: Release the six Allen screws and carefully move the cover horizontally before lowering it.

CAUTION!



When removing the cover, make sure not to damage internal components. SolarEdge will not be held responsible for any components damaged as a result of incautious cover removal.

ATTENTION!

Lors du retrait du couvercle, assurez-vous de ne pas endommager les composants internes. SolarEdge ne peut être tenue pour responsable des composants endommagés à la suite d'une imprudence dans le retrait du couvercle.

3. Remove the terminal block cover.

- Insert the cable through the AC drill guide that was opened.

**NOTE**

Connect the equipment grounding before connecting the AC wires to the AC terminal block.

Veillez à relier le conducteur de PE (la terre) avant de connecter les fils CA au bornier CA.

- Connect the grounding wire to the grounding terminal block and tighten with a torque of 12 lb*ft.
- Remove the screws from the AC terminal blocks.

**NOTE**

Apply heat shrink insulation to the lug barrels.

- Crimp the lugs on the AC wires.

Lug parameters:

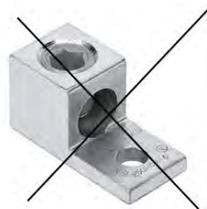
- Bolt hole size: 5/16".
- Compression lugs only (no mechanical lugs).
- Maximum wire size: 4/0 AWG
- Maximum lug tongue thickness: 0.16"
- Maximum lug tongue width: 0.9" , must be of the narrow tongue type
- Maximum lug length: 2.4"

CAUTION!

Only use compression lugs of the one -hole standard barrel 600v type . Do not use mechanical lugs (chair lugs) as they may pose a safety risk.



maximum width 0.9"



- Apply heat shrink insulation to the lug barrels.
- Connect the wires to the terminal blocks with a proper tool according to the labels on the terminals.

Wire type	Connect to terminal
Line 1	L1
Line 2	L2
Line 3	L3
Neutral	N

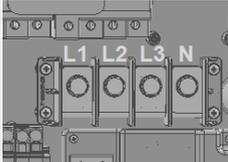


Figure 25: Wire connections to terminal block

10. Tighten the screws of each terminal with a torque of 71-124 lb*in.
11. Place the cover on the terminal block and push until you hear a click.

Connecting the Strings to the Connection Unit

You can connect systems with multiple DC strings in parallel to the DC input terminals of the Connection Unit.

NOTE



The DC bus of each unit is separate and not shared for all units. Therefore in addition to following the inverter design rules, each unit should follow the unit design rules as detailed in Technical Specifications.

Inverters may have a different number of pairs of DC input terminals, depending on the inverter power rating. If more strings are required, they can be connected in parallel using an external combiner box before connecting to the Connection Unit; strings connected to different units cannot be combined. When connecting multiple strings, it is recommended to run separate circuits to the Connection Unit or to position the combiner box near the Connection Unit. This simplifies commissioning by allowing testing and servicing near the inverter.

→ **To connect the strings to the Connection Unit with glands/conduits:**

1. Strip 5/16" (8 mm) of the DC wire insulation.
2. Insert the DC conduit into the DC-side opening on the Connection Unit (left side at the bottom of the Connection Unit).
3. Equipment grounding: Connect the DC equipment ground conductor to the equipment grounding terminal block (bus-bar) in the Connection Unit.

NOTE



Functional Electrical Earthing of DC-side negative or positive is prohibited because the inverter has no transformer. Equipment grounding of exposed conductive surfaces in the array is required per the NEC.

4. Connect the DC wires to the DC+ and DC- terminal blocks, according to the labels on the terminals. or; connect two wires (DC+ and DC-) per string:
 - a. Use a standard flat-blade screwdriver to connect the wires to the spring-clamp terminals. The screwdriver blade should fit freely in the terminal opening. Too large a blade can crack the plastic housing.
 - b. Insert the screwdriver and firmly tilt it to press the release mechanism and open the clamp.
 - c. Insert the wire into the top opening (see *Figure 26*).
 - d. Remove the screwdriver – the wire is automatically clamped.

CAUTION!

Ensure that the Plus (+) wire is connected to the + terminal and that the Minus (-) wire is connected to the Minus (-) terminal connector.

ATTENTION!

Veillez à ce que le câble Plus (+) soit connecté au terminal + et que le câble - soit connecté au connecteur terminal.

NOTE

For systems with four PV strings per unit or more, fuses may need to be installed in both the positive and negative conductors as required by NEC Article 690.9. For more information, refer to the “String Fusing Requirements in SolarEdge Systems” technical note at http://www.solaredge.com/files/pdfs/string_fusing_requirements.pdf.

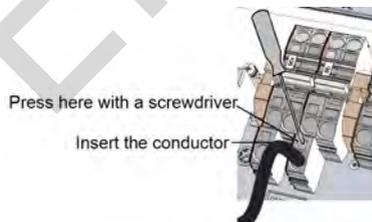


Figure 26: DC Spring-clamp terminals

5. Close the Connection Unit cover: Attach the switch cover and secure it by tightening the six screws with a torque of 1.2 N*m / 0.9 ft.*lb.
6. Ensure proper conduit sealing; inspect the entire conduit run and use standard conduit sealants to avoid water penetration.

Setting the Inverter to Support 208V 3-Wire Grid

SolarEdge inverters that support the 208V 3-wire grid are equipped with two fuse holders and a fuse in each unit. The position of the fuse configures the AC grid connection: 4-wire or 3-wire grid connection. By default, the fuse is located in the 4-wire fuse holder of the inverter, and in the 3-wire fuse holder there is a plastic dummy fuse.

To set the inverter for 3-wire grid connection, you must move the fuse from the 4-wire fuse holder, marked as Y GRID, to the 3-wire fuse holder, marked as Δ GRID (see *Figure 27*).

→ To set the inverter for 208V 3-wire grid connection:

NOTE

This procedure is relevant for the following inverter models:

- 3 phase commercial inverter, part numbers SEXXX-XXXXXBXX4
- 3 phase inverters with Synergy technology, part numbers SEXXXK-XXXXPOBXX4.

This procedure is *not* relevant for inverters with the following part numbers: SEXXXK-XXXXIBXX4



NOTE

Perform this procedure for *all* inverter units, before connecting them to the AC Grid.

1. Identify the fuse locations and the markings as described in *Figure 27*.

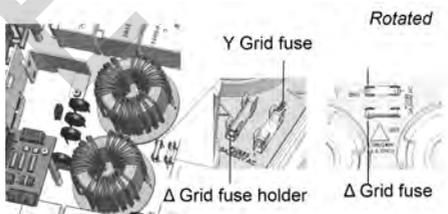


Figure 27: Fuse locations and markings

2. Remove the dummy fuse from the 3-wire grid fuse holder and set it aside.
3. Move the fuse from the 4-wire grid fuse holder to the 3-wire grid fuse holder.
4. Place the dummy fuse in the 4-wire grid fuse holder.
5. During system setup, set the country to the appropriate 3-wire grid option. Using the non-3-wire setting may result in incorrect system operation.

CAUTION!



If the fuse was moved to support one of the grid types, do not connect the inverter to the other grid type without switching the fuse back to the correct holder. Connecting the inverter to grids when the fuse is incorrectly located may damage the inverter and void the warranty.

ATTENTION!

Si le fusible a été déplacé pour supporter l'un des types de réseau, ne branchez pas l'onduleur sur l'autre type de réseau avant de remettre le fusible dans son bon support. Brancher l'onduleur au réseau quand le fusible est mal placé, peut endommager l'onduleur et annuler la garantie.

Chapter 5: Activating, Commissioning and Configuring the System

You can connect communication options at this stage, as described in *Setting Up Communication to the Monitoring Platform* on page 56.

After completing all connections, activate and commission the system using the inverter SetApp mobile application. You can download the SetApp from the Apple App Store and Google Play before arriving at the site.



Internet connection is required for the download, one-time registration, and logging in, but not required for using the SetApp.

Step 1: Activating the Installation

During system activation, a Wi-Fi connection is created between the mobile device and the inverter and the system firmware is upgraded.

Before activation

- Download, register (first time only) and log-in to SetApp on your mobile device. Verify that the application is updated with the latest version.
- If applicable, turn on all devices (battery, Energy Meter, Backup Interface) connected to the inverter, so that the devices may be auto-detected.

→ To activate the inverter:

1. Turn ON the AC circuit breaker on the main distribution panel.
2. Move the Connection Unit DC switch to the ON position.
3. Open SetApp and follow the on-screen instructions (scan the inverter bar-code; move the ON/OFF/P switch to P position for 2 seconds and release).

SetApp creates a Wi-Fi connection, upgrades the inverter firmware and activates the inverter.

4. When the activation is complete, do one of the following:
 - Select **Connect to Another Device** to continue activating additional inverters.
 - Select **Start Commissioning** for pairing and other system configuration.

Step 2: Commissioning and Configuring the Installation

This section describes how to use the SetApp menus for commissioning and configuring the inverter settings.

Menus may vary in your application depending on your system type.

→ To access the **Commissioning** screen:

Do one of the following:

- During first time installation: Upon activation completion, in the SetApp, tap **Start Commissioning**.
- If the inverter has already been activated and commissioned:
 - If not already ON - turn ON AC to the inverter by turning ON the circuit breaker on the main distribution panel.
 - If not already ON - move the Connection Unit switch to the ON position.
 - Open SetApp and follow the on-screen instructions (scan the inverter QR code, move the ON/OFF/P switch to P position for 2 seconds and release).
The mobile device creates a Wi-Fi connection with the inverter and displays the main Commissioning screen.

Setting Country, Grid and Language

The inverter must be configured to the proper settings in order to ensure that it complies with the country grid code and functions.

1. From the **Commissioning** screen select **Country & Grid**.
2. From the **Country & Grid** drop-down list, select the required option and tap **Set Country & Grid**.
3. From the **Language** drop-down list, select your language and tap **Set Language**.

Pairing

Once all connections are made, all the power optimizers must be logically paired to their inverter. The power optimizers do not start producing power until they are paired. This step describes how to assign each inverter to the power optimizers from which it will produce power.

Perform this step when the modules are exposed to sunlight. If the string length is changed or a power optimizer is replaced, repeat the pairing process.

1. From the **Commissioning** menu, select **Pairing**.
2. Tap **Start Pairing**.
3. When **Pairing Complete** is displayed, the system startup process begins: Since the inverter is ON, the power optimizers start producing power and the inverter starts converting AC.

WARNING!



When you turn ON the inverter ON/OFF/P switch, the DC cables carry a high voltage and the power optimizers no longer output a safe output.

AVERTISSEMENT!

Après avoir mis l'interrupteur ON/OFF/P de l'onduleur monophasé sur ON, les câbles DC portent une haute tension et les optimiseurs de puissance ne génèrent plus la tension de sécurité.

When the inverter starts converting power after the initial connection to the AC, the inverter enters Wake up mode until its working voltage is reached. This mode is indicated by the flickering green inverter LED.

When working voltage is reached, the inverter enters Production mode and produces power. The steadily lit green inverter LED indicates this mode.

4. Tap **OK** to return to the **Commissioning** menu.

Communication

Communication settings can be configured only after communication connections are complete. Refer to *Setting Up Communication to the Monitoring Platform* on page 56.

- Select **Monitoring Communication** to configure communication with the monitoring platform.
- Select **Site Communication** to configure communication between multiple SolarEdge devices or external non-SolarEdge devices, such as batteries or loggers.

Power Control

Power control options are detailed in the *Power Control Application Note*, available on the SolarEdge website at .

The Grid Control option may be disabled. Enabling it opens additional options in the menu.

The Energy Manager option is used for setting power export limitation, as described in the *Export Limitation Application Note*, available on the SolarEdge website at

https://www.solaredge.com/sites/default/files/export_limitation_application_note_NA.pdf.

For P(Q) diagram refer to

https://www.solaredge.com/sites/default/files/application_note_p_q_diagram_of_se_inverters_en_and_na.pdf.



NOTE



SolarEdge inverters with “Grid Support” functionality (as marked on the inverter certification label), are compliant with UL 1741 Supplement A. The functionality is built into the inverter and no additional external device is required.

Step 3: Verifying Proper Activation and Commissioning

1. Select **Information** and verify that the correct firmware versions are installed on each inverter.
2. Select **Status** and verify that inverter is operating and producing power.
3. Verify that the number of paired optimizers is the same as the number of physically installed power optimizers.
4. Verify that additional configurations were properly set by viewing the relevant Status screens.
5. Verify that the green inverter LED is steadily lit.

Your SolarEdge power harvesting system is now operational.

Reporting and Monitoring Installation Data

Monitoring the site requires connecting the inverter to the monitoring platform, using any of the wired or wireless options available from SolarEdge. Refer to *Setting Up Communication to the Monitoring Platform* on page 56.

The Monitoring Platform

The monitoring platform provides enhanced PV performance monitoring and yield assurance through immediate fault detection and alerts at the module, string and system level.

Using the platform, you can:

- View the latest performance of specific components.
- Find under-performing components, such as modules, by comparing their performance to that of other components of the same type.
- Pinpoint the location of alerted components using the physical layout.

The monitoring platform enables accessing site information, including up-to-date information viewed in a physical or logical view:

- **Logical Layout:** Shows a schematic tree-layout of the components in the system, such as: inverters, strings, modules, meters and sensors, as well as their electrical connectivity. This view enables you to see which modules are connected in each string, which strings are connected to each inverter, and so on.
- **Physical Layout:** Provides a bird's eye view of the actual placement of modules in the site, and allows pinpoint issues to the exact location of each module on a virtual site map.

If you do not report the mapping of the installed power optimizers, the monitoring platform will show the logical layout indicating which power optimizers are connected to which inverter, but will not show strings or the physical location of power optimizers.

The monitoring platform includes a built-in help system, that guides you through the monitoring functionality.

For more information, refer to [https://www.solaredge.com/products/pv-monitoring#/.](https://www.solaredge.com/products/pv-monitoring#/)



Creating Logical and Physical Layout using Installation Information

To display a logical layout, insert the inverter serial number in the new site created in the monitoring platform. When the communication between the inverter and the monitoring server is established, the logical layout is displayed.

To display a physical layout, you need to map the locations of the installed power optimizers. To map the locations, use one of the methods described in the next sections.

Designer

Designer recommends inverter and power optimizer selection per site size and enables report generation. You can create a project in Designer and export the site design with the string layout to the monitoring platform.

For more information, refer to

<https://www.solaredge.com/products/installer-tools/designer#/>.



Mapper Application

Use the Mapper smart phone application to scan the power optimizer and inverter 2D bar-codes and create a virtual map of a PV site for enhanced monitoring and easier maintenance.

The Mapper application is integrated with the monitoring platform and enables:

- Simple on-site registration of new systems.
- Creating, editing and verifying system physical layout.
- Scanning and assigning the power optimizer serial number to the correct module in the system physical layout.

For detailed information, refer to the *Mapper* demo movies:

- [Creating new sites using the Mapper mobile application](#)



- [Mapping existing sites using the Mapper mobile application](#)



Physical Layout Editor

1. If you are a registered installer, access the monitoring platform site creation page at <https://monitoring.solaredge.com/solaredge-web/p/home#createSites>. If you have not yet signed up, go to <https://monitoring.solaredge.com/solaredge-web/p/createSelfNewInstaller>.
2. Fill out all required information in the screen, which includes information about your installation, as well as details about its logical and physical mapping.



Using a Paper Template

Fill out the Physical Layout Template (downloadable from the SolarEdge website <http://www.solaredge.com/files/pdfs/physical-layout-template.pdf>) using the detachable 2D barcode stickers on each power optimizer. Once the form is completed, use the Mapper to scan the 2D codes and create the map in the monitoring platform. Optionally, you can send the sticker sheet to SolarEdge Support for physical layout creation.



Chapter 6: Setting Up Communication to the Monitoring Platform

The inverter sends the following information to the monitoring platform:

- Power optimizer information received via the DC power lines (the PV output circuit)
- Inverter information
- Information of any other connected devices

This chapter describes how to set up communication between:

- The inverter and the monitoring platform through the Internet (wired/ wireless)
- Multiple inverters for a leader-follower configuration

Communication setup is not required for power harvesting, however it is needed for using the monitoring platform .



NOTE

It is recommended to connect communication connections before connecting the AC, for easier access to the communication board.

CAUTION!



When connecting the communication cables, make sure that the ON/OFF/P switch on the Connection Unit is turned OFF, and the AC is turned OFF.

When configuring the communication parameters, make sure that the ON/OFF/P switch on the Connection Unit is OFF, and the AC is turned ON.

ATTENTION!

Lors de la connexion des câbles de communication, assurez-vous que l'interrupteur MARCHE/ARRÊT à la base de l'onduleur soit en position ARRÊT, et le CA est en position ARRÊT. Lors de la configuration des paramètres de communication, assurez-vous que l'interrupteur MARCHE/ARRÊT soit en position ARRÊT, et le CA est en position MARCHE.

Communication Options

The following types of communication can be used to transfer the monitored information from the inverter to the monitoring platform.

Only communication products offered by SolarEdge are supported.

Ethernet

Ethernet is used for a LAN connection. For connection instructions refer to *Creating an Ethernet (LAN) Connection* on page 1.

RS485

RS485 is used for the connection of multiple SolarEdge devices on the same bus in a leader-follower configuration. RS485 can also be used as an interface to external devices, such as meters and third party data loggers.

- RS485-1: Enables the connection of multiple inverters over the same bus, such that connecting only one inverter to the Internet is sufficient to provide communication services for all the inverters on the bus. RS485-1 has built-in surge protection.
- RS485-2: Enables connection of non-SolarEdge devices.

For connection instructions refer to *Creating an RS485 Bus Connection* on page 65

GSM

This wireless communication option (purchased separately) enables using a GSM connection to connect one or several devices (depending on the data plan used) to the monitoring platform.

The GSM Plug-in is provided with a user manual, which should be reviewed prior to connection. Refer to

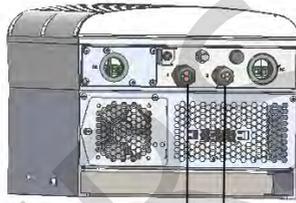
http://www.solaredge.com/sites/default/files/cellular_gsm_installation_guide.pdf



Communication Connectors

The Primary Unit has communication glands for connecting the various communication options to the inverter, as described in the following table. Unused openings should remain sealed.

	Gland#	Opening	Functionality
Primary Unit	1	two large openings 4.5-7 mm	Cellular
		one small opening 2-4 mm	external antenna cable
	2	three large openings 2.5-5 mm	power reduction and RS485-2
Connection Unit	1	three openings	Ethernet connection (CAT6) and RS485 -1



Communication glands: 1 2

Figure 28: Primary Unit

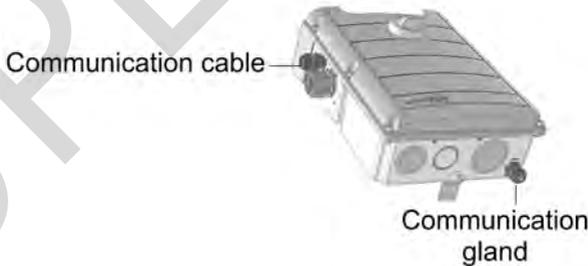


Figure 29: Connection Unit bottom

Communication Board

The communication board is in the Primary Unit with an extension in the Connection Unit.

Primary Unit Communication Board

Open the Primary Unit cover to access the communication board to:

- GSM- connect a GSM modem. See *Communication Options* on page 57.
- RS485-1 - connected to the Connection Unit communication board. For connecting multiple inverters over the same bus, connect RS485 wires to the terminal blocks on the Connection Unit Communication Board. For more information see, *Connection Unit Communication Board* on page 60
- RS485-2 - connect a non-SolarEdge device, such as a meter or a third party data logger, to the RS485-2 connector. Every pair of in and out wires are connected to the same pin.
- Power Reduction Interface (PRI) - Connect a power reduction device.

See [application_note_power_control_configuration.pdf](#)

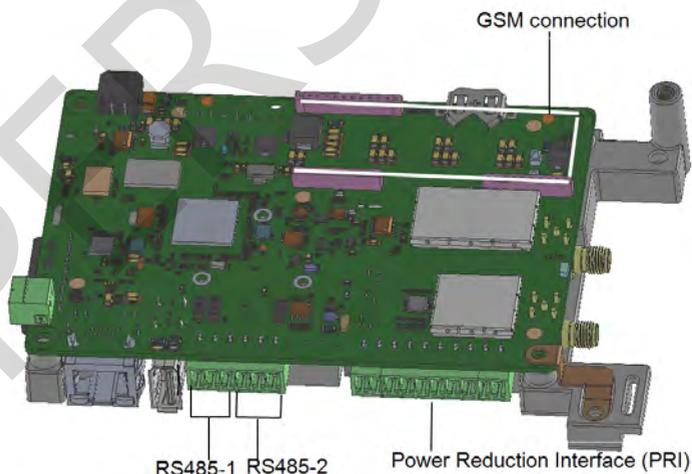


Figure 30: Primary Unit communication board

Connection Unit Communication Board

Open the Connection Unit cover to access the communication board to:

- connect a standard RJ45 connector for Ethernet.
- connect RS485 wires to the terminal blocks for RS485 connection. There are two 3-pin terminal blocks, one for connecting the preceding device in the bus and one for connecting the following device. Additionally, the RS485 port has a built-in surge protection.

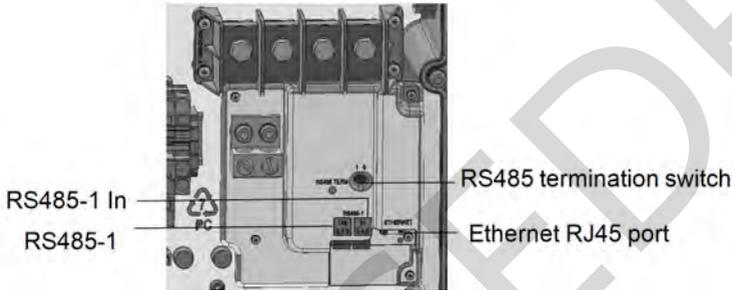


Figure 31: Connection Unit Communication board

Removing the Connection Unit Cover

If the Connection Unit is not already removed, remove it as described in the following section.

→ To remove the Connection Unit cover:

1. Turn OFF the inverter ON/OFF switch, and wait until the green LED is blinking, indicating that the DC voltage is safe (<50V), or wait five minutes before continuing to the next step.
2. Disconnect the AC to the inverter by turning OFF the circuit breakers on the distribution panel.
3. Open the Connection Unit cover:
 - a. Release the six Allen screws of the cover.
 - b. Tilt the top of the cover towards you.
 - c. Slide the cover down and remove it.

CAUTION!

When removing the cover, make sure not to damage internal components. SolarEdge will not be held responsible for any components damaged as a result of incautious cover removal.

**ATTENTION!**

Lors du retrait du couvercle, assurez-vous de ne pas endommager les composants internes. SolarEdge ne peut être tenue pour responsable des composants endommagés à la suite d'une imprudence dans le retrait du couvercle.

Creating an Ethernet (LAN) Connection

This communication option enables using an Ethernet connection to connect the inverter to the monitoring platform through a LAN.

Ethernet cable specifications:

- Cable type – a shielded Ethernet cable (CAT6) may be used
- Maximum distance between the inverter and the router – 100 m/ 330 ft.

NOTE

If using a cable longer than 10 m / 33 ft in areas where there is a risk of induced voltage surges by lightning, it is recommend to use external surge protection devices. For details refer to:

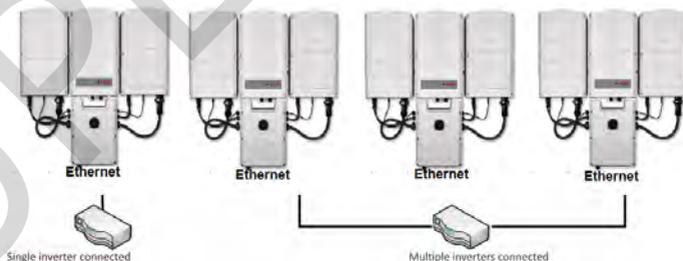


Figure 32: Example of Ethernet connection

→ To connect the Ethernet cable:

1. Open the communication gland.

CAUTION!

The gland includes a rubber waterproof fitting, which should be used to ensure proper sealing.



ATTENTION!

Le cote interne du gland contient une rondelle qui doit être utilisée pour une bonne étanchéité.

2. Remove the rubber fitting from the gland and insert the CAT6 cable through the gland and through the gland opening in the Connection Unit .
3. Remove the plastic seal from the large opening that has a cut in the rubber fitting.
4. Push the cable into the cut opening of the rubber fitting.

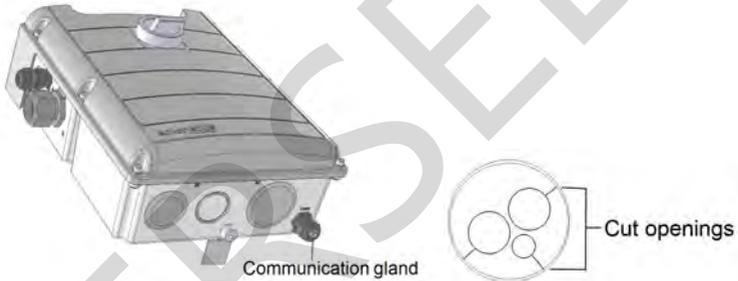


Figure 33: Communication gland and rubber fitting

CAT6 cables have eight wires (four twisted pairs), as shown in the diagram below. Wire colors may differ from one cable to another. You can use either wiring standard, as long as both sides of the cable have the same pin-out and color-coding.

RJ45 Pin #	Wire Color ⁽¹⁾		10Base-T Signal 100Base-TX Signal
	T568B	T568A	
1	White/Orange	White/Green	Transmit+
2	Orange	Green	Transmit-
3	White/Green	White/Orange	Receive+
4	Blue	Blue	Reserved

⁽¹⁾The connection does not support RX/TX polarity change. Supporting crossover Ethernet cables depends on the switch capabilities.

RJ45 Pin #	Wire Color ⁽¹⁾		10Base-T Signal 100Base-TX Signal
	T568B	T568A	
5	White/Blue	White/Blue	Reserved
6	Green	Orange	Received-
7	White/Brown	White/Brown	Reserved
8	Brown	Brown	Reserved

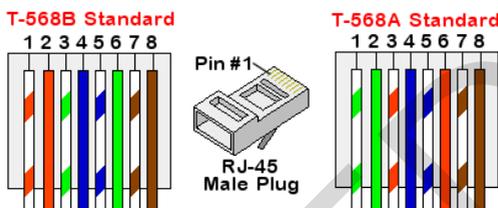


Figure 34: Standard cable wiring

5. Use a pre-terminated cable to connect via the gland to the RJ45 port on the inverter's communication board or, if using a spool of cable, connect as follows:
 - a. Insert the cable through the gland.

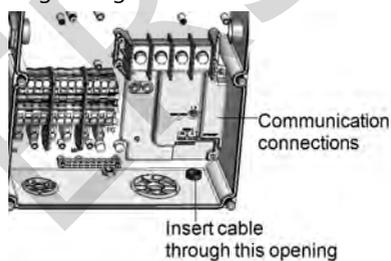


Figure 35: Inserting communication cables

- b. Remove the cable's external insulation using a crimping tool or cable cutter and expose eight wires.
 - c. Insert the eight wires into an RJ45 connector, as described *Figure 34*.
 - d. Use a crimping tool to crimp the connector.

⁽¹⁾The connection does not support RX/TX polarity change. Supporting crossover Ethernet cables depends on the switch capabilities.

- e. Connect the Ethernet connector to the RJ45 port on the communication board as shown in *Figure 34*.

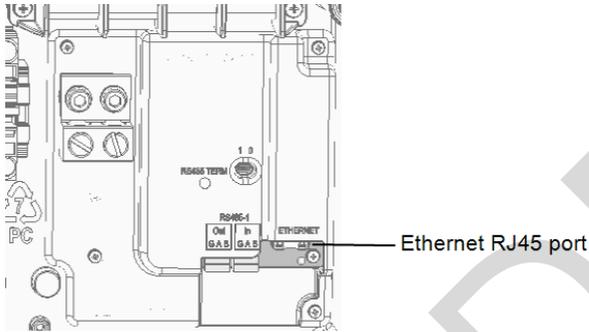


Figure 36: Connection Unit Communication board

6. For the switch/router side, use a pre-terminated cable or use a crimper to prepare an RJ45 communication connector.
7. Connect the cable RJ45 connector to the RJ45 port of the Ethernet switch or router. You can connect more than one inverter to the same switch/router or to different switches/routers, as needed. Each inverter sends its monitored data independently to the SolarEdge monitoring platform.

NOTE



There are no LED indicators on the Ethernet connector, if the inverter is not communicating with the monitoring platform through a LAN refer to *Troubleshooting Communication* on page 74.

8. The inverter is configured by default to LAN. If reconfiguration is required:

- a. Verify the ON/OFF/P switch is OFF.
- b. Verify the AC is on.
- c. Close the cover and turn ON the Connection Unit.

WARNING!

ELECTRICAL SHOCK HAZARD. Do not touch uninsulated wires when the Connection Unit cover is removed.

**AVERTISSEMENT!**

RISQUE D'ÉLECTROCUTION, ne touchez pas les fils non isolés lorsque le couvercle de l'onduleur est retiré.

- d. Use the SolarEdge SetApp to access the **Commissioning** main menu screen as described in *Communication* on page 51.
 - e. From the main menu tap **Monitoring Communication**.
 - f. Select **Configure Ethernet**, to configure the connection.
9. Verify the connection, as described in *Verifying the Connection* on page 70.

NOTE

The system automatically establishes communication with the monitoring platform as it is configured to LAN by default.

NOTE

If your network has a firewall, you may need to configure it to enable the connection to the following address:

- Destination Address: **prodssl.solaredge.com**
- Modbus TCP Port: **443** (for incoming and outgoing data)

Creating an RS485 Bus Connection

The RS485 option enables creating a bus of connected inverters, consisting of up to 31 follower inverters and 1 leader inverter. Using this option, inverters are connected to each other in a bus (chain) via their RS485 connectors, thus allowing to connect only the leader inverter to the monitoring platform. The first and last inverters in the chain must be terminated as described in *RS485 Bus Configuration* on page 69

RS485 wiring specifications:

- Cable type: CAT6 and higher with shielding protection of the twisted pairs of wires and an outer foil or braided shielding

- Wire cross-section : 0.2- 1 mm²/ 24-18 AWG
- Maximum distance between first and last devices: 1 km /3300 ft.

The following sections describe how to physically connect the RS485 bus and how to configure the bus.

SUPERSEDED

→ To connect the RS485 communication bus:

1. Open the communication gland.

CAUTION!



The gland includes a rubber waterproof fitting, which should be used to ensure proper sealing.

ATTENTION!

Le cote interne du gland contient une rondelle qui doit être utilisée pour une bonne étanchéité.

2. Remove the rubber fitting from the gland and insert the CAT6 cable through the gland and through the gland opening in the Connection Unit.

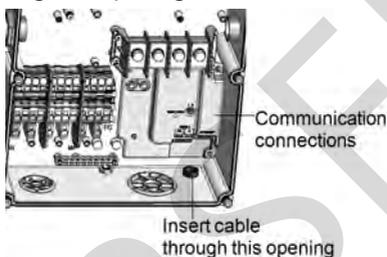


Figure 37: Inserting communication cables

3. Remove the seal from one of the openings in the communication gland and insert the wire through the opening.
4. Pull out both 3 -pin RS485 terminal blocks, as shown below:

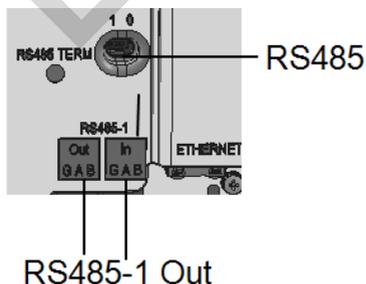


Figure 38: RS485 connectors and termination switch

- Loosen the screws of pins A(+), B(-), and G in either the 'Out' or 'In' RS485 terminal block.

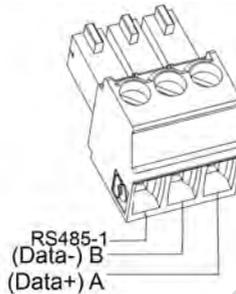


Figure 39: RS485 terminal block wire connections

- Insert the wire ends into the **G**, **A** and **B** pins shown above. Use one terminal block for the previous inverter in the bus and the other terminal block for the next inverter in the bus, as shown in *Figure 40*.

You can use any color wire for each of the **A**, **B** and **G** connections, as long as:

- The same color wire is used for all A pins the same color for all B pins and the same color for all G pins
- The wire for G is not from the same twisted pair as A or B.

- Connect all B, A and G pins in all inverters. The following figure shows this connection schema:

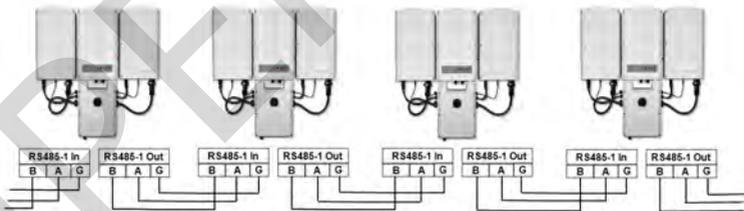


Figure 40: Connecting the inverters on a bus

- Tighten the terminal blocks screws.
- Check that the wires are fully inserted and cannot be pulled out easily.
- Push the RS485 terminal blocks firmly all the way into the connectors on the communication board, see *Figure 38*.
- Terminate the first and last inverters on the bus by moving the termination switch to ON (left position); See *Figure 38*. The other inverters on the bus should have the termination switch OFF (right position).

RS485 Bus Configuration

→ To connect to the monitoring platform:

1. Designate a single inverter as the connection point between the RS485 bus and the monitoring platform. This inverter will serve as the leader inverter.
2. Connect the leader to the monitoring platform via the LAN option (refer to *Creating an Ethernet (LAN) Connection* on page 1) or any of the other options.

→ To configure the RS485 bus:

All inverters are configured by default as followers. To configure the leader:

1. Verify the ON/OFF/P switch is OFF.
2. Verify that AC is on.
3. Turn ON the Connection Unit.
4. Use SetApp to access the **Commissioning** menu screen as described in *Communication* on page 51.
5. From the **Commissioning** menu tap **Site Communication**.
6. Select the following to configure the connection:
 - RS485-1 > Modbus (Multi-Device)
 - RS485-1 > SolarEdge > SolarEdge Leader
 - RS485-1 > Follower Detect

The system starts automatic detection of the follower inverters connected to the leader inverter. The inverter should report the correct number of followers. If it does not, verify the connections and terminations.

7. To check the follower IDs and last communication time, select **RS4851 > Follower List**.
8. Verify the connection of the leader to the monitoring platform, as described in the next section.

Verifying the Connection

After connecting and configuring a communication option, perform the following steps to check that the connection to the monitoring server has been successfully established.

1. If the Connection Unit cover is not closed, close it: Attach the Connection Unit cover and secure it by tightening the screws with a torque of 10.3 N*m/ 7.5 lb.*ft. For proper sealing, first tighten the corner screws and then the two central screws.
2. Go to **Commissioning > Status**.
3. In the **Summary** section, under **Server Comm.**, make sure **S_OK** is displayed together with the selected communication option.
4. Scroll down to the **Communication** section and check that the communication options are as required.

Appendix A: Errors and Troubleshooting

This chapter describes general system problems, and how to troubleshoot them. For further assistance, contact SolarEdge Support.

Identifying Errors

Errors may be indicated in various system interfaces: On the inverter bottom panel, a red LED indicates an error. In the monitoring platform and SetApp, errors are displayed with codes.

For more information on the codes displayed for error and warning messages, refer to

https://www.solaredge.com/sites/default/files/troubleshooting_for_se_inverter_insallation_guide_addendum_na.pdf. This document describes errors that appear in SetApp, monitoring platform, and LCD (for inverters with LCD). To identify the error types, use the methods described below.



→ To identify the error type using the inverter LEDs:

1. Move the ON/OFF/P switch to **P** position for **2 seconds** and release it.
2. Observe the LED lights and use the following table to identify the error type. For more information, refer to <https://www.solaredge.com/us/leds>.



Error type	LED color and state		
	Red	Green	Blue
Arc detected	ON	OFF	OFF
Isolation or RCD problem	Blinking	OFF	OFF
Grid error	OFF	ON	OFF
High temperature	OFF	Blinking	OFF
Pairing failed	OFF	OFF	ON
Other issue	OFF	OFF	Blinking

→ To identify the error type using the monitoring platform:

1. Open the site dashboard and click the **Layout** icon.
2. Right-click the inverter and select **Info** from the menu. The inverter details window is displayed.
3. Click the **Errors** tab. The list is displayed.

Power Optimizer Troubleshooting

Malfunction	Possible Cause and Corrective Action
Pairing failed	<p>Power optimizers are shaded.</p> <p>If you connected the inverter to the monitoring platform, retry pairing remotely (during sunlight). Make sure to leave the inverter ON/OFF/P switch ON and that S_OK appears in the status screen.</p>
String voltage is 0V	<p>Power optimizer (s) output is disconnected.</p> <p>Connect all power optimizer outputs.</p>
String voltage not 0V but lower than number of optimizers	<p>Power optimizer(s) not connected in the string.</p> <p>Connect all power optimizers.</p>
	<p>Panel(s) not connected properly to power optimizer inputs (not applicable to smart modules).</p> <p>Connect the modules to the optimizer inputs.</p>
	<p>String reverse polarity.</p> <p>Check string polarity using a voltmeter and correct if needed.</p>

Malfunction	Possible Cause and Corrective Action
<p>String voltage is higher than number of optimizers</p> <p>WARNING! If the measured voltage is too high, the installation may not have a safe low voltage. PROCEED WITH CARE! A deviation of $\pm 1\%$ per string is reasonable.</p> <p> AVERTISSEMENT! <i>Si la tension mesurée est trop haute, la tension basse de sécurité pourrait manquer dans l'installation. REDOUBLEZ DE PRECAUTION. Une déviation de $\pm 1\%$ par string est raisonnable.</i></p>	<p>Extra power optimizer(s) connected in the string (not applicable to smart modules). Check if an extra power optimizer is connected in the string. If not – proceed to next solution.</p> <p>A module is connected directly to the string, without a power optimizer (not applicable to smart modules). Verify that only power optimizers are connected in the string and that no module outputs are connected without a power optimizer. If the problem persists, proceed to the next step.</p> <p>Power optimizer(s) malfunction.</p> <ol style="list-style-type: none"> 1. Disconnect the wires connecting the power optimizers in the string. 2. Measure the output voltage of each power optimizer to locate the power optimizer that does not output 1V safety voltage. If a malfunctioning power optimizer is located, check its connections, polarity, module, and voltage. 3. Contact SolarEdge Support. Do not continue before finding the problem and replacing the malfunctioning power optimizer. If a malfunction cannot be bypassed or resolved, skip the malfunctioning power optimizer, thus connecting a shorter string.

Troubleshooting Communication

Troubleshooting Ethernet (LAN) Communication

The possible errors and their troubleshooting are detailed in the following table:

Error Message	Possible Cause and Troubleshooting
LAN cable disconnected	Physical connection fault. Check the cable pin-out assignment and cable connection. Refer to <i>Creating an Ethernet (LAN) Connection</i> on page 1.
No DHCP Configure Static IP or set to DHCP	IP settings issue. Check the router and inverter configuration. Consult your network IT.
Gateway not responding	Ping to router failed. Check the physical connection to the switch/ router. Check that the link LED at the router /switch is lit (indicating phy-link). If OK - contact your network IT, otherwise replace the cable or change it from cross to straight connection.
No Internet connection	Ping to google.com failed. Connect a laptop and check for internet connection. If internet access is unavailable, contact your IT admin or your internet provider.

Troubleshooting RS485 Communication

- If the message **RS485 Leader Not Found** appears in the Status screen, check the connections to the leader device and fix if required.

- If after follower detection the number of followers displayed for the leader under **RS485-1 > Follower Detect** is lower than the actual number of followers, refer to the following application note to identify missing followers and troubleshoot connectivity problems: https://www.solaredge.com/sites/default/files/troubleshooting_undetected_RS485_devices.pdf



Additional Troubleshooting

1. Check that the modem or hub/router is functioning properly.
2. Check that the connection to the internal connector on the communication board is properly done.
3. Check that the selected communication option is properly configured.
4. Use a method independent of the SolarEdge device to check whether the network and modem are operating properly. For example, connect a laptop to the Ethernet router and connect to the Internet.
5. Check whether a firewall or another type of network filter is blocking communication.

Appendix B: Mechanical Specifications

The following figures provide dimensions of the Primary Unit, Connection Unit and Secondary Unit.

Primary Unit and Connection Unit

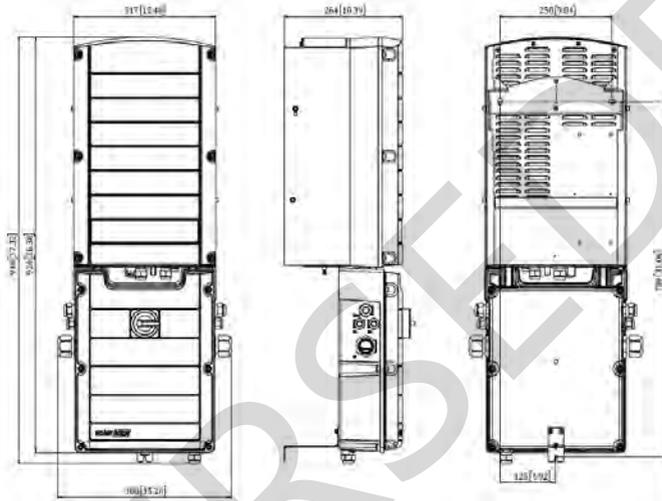


Figure 41: Primary Unit and Connection Unit - front, side and rear views

Secondary Unit

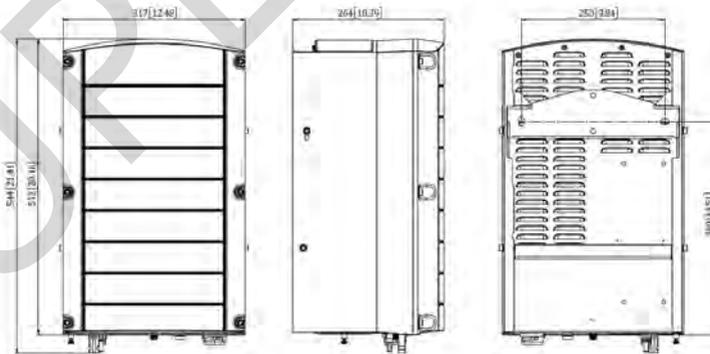


Figure 42: Secondary Unit - front, side and rear views

Appendix C: External Fan Maintenance and Replacement

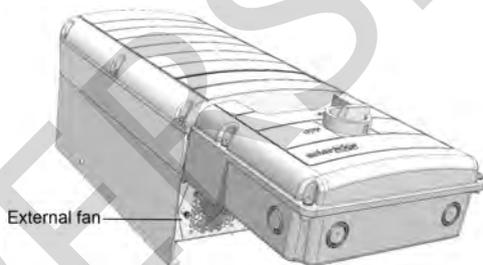
The Primary and Secondary Units have two fans each: one is internal and the other is accessible from the outside of the unit. This appendix describes external fan replacement.

The inverter has two fans: one is internal and the other is accessible from the outside of the inverter.

A fan replacement kit is available from SolarEdge.



Figure 43: Primary Unit (left) and Secondary Unit (right) external fans



Fan Maintenance

At least once a year, open the fan screen and clean the accumulated dust using a brush.

If the SetApp Status screen displays the status **Not Working** for the fan, replace the fan as described in the next section.

External Fan Replacement

1. Turn OFF the inverter ON/OFF/P switch, and wait until the green LED is blinking, indicating that the DC voltage is safe (<50V), or wait five minutes before continuing to the next step.
2. Disconnect the AC to the inverter by turning OFF the circuit breakers on the distribution panel.

3. Use a standard screwdriver to unfasten the two screws of the fan cover and open the fan door.



Figure 44: Fan door open

4. Disconnect the fan connector and remove the fan.
5. Connect the fan connector to the new fan.
6. Close the fan door and fasten the cover screws
7. After powering up the inverter, open SetApp and check that the Fan status is OK under **Commissioning > Status**.

Appendix D: Replacing System Components

This appendix details replacement procedures for the SolarEdge system components.

NOTE



If you are permanently disassembling the installation or part of it, make sure to use the disposal methods dictated by local regulations.

Replacing the Primary Unit

1. Turn OFF the Inverter ON/OFF/P switch, and wait until the green LED is blinking, indicating that the DC voltage is safe (<50V), or wait five minutes before continuing to the next step.

WARNING!

If you cannot see Primary Unit LEDs or you cannot connect to the Primary Unit, or if the red LED light is on indicating a malfunction, wait five minutes for the input capacitors of the inverter to discharge.



AVERTISSEMENT!

Si vous ne pouvez pas voir les LED de l'unité principale ou si vous ne pouvez pas vous connecter à l'unité principale, ou si le voyant LED rouge s'allume, attendez cinq minutes que les condensateurs d'entrée de l'onduleur se déchargent.

2. Disconnect the AC to the inverter by turning OFF the circuit breakers on the distribution panel.
3. For a 3-unit inverter first disconnect and remove the Secondary Unit on the right.
4. Open the Primary Unit cover:
 - a. Release the six Allen screws of the cover.
 - b. Tilt the top of the cover towards you.
 - c. Slide the cover down and remove it.

CAUTION!

When removing the cover, make sure not to damage internal components. SolarEdge will not be held responsible for any components damaged as a result of incautious cover removal.

**ATTENTION!**

Lors du retrait du couvercle, assurez-vous de ne pas endommager les composants internes. SolarEdge ne peut être tenue pour responsable des composants endommagés à la suite d'une imprudence dans le retrait du couvercle.

5. Disconnect all DC, AC wires and the communication connectors from the Primary Unit.



Figure 45: Primary Unit interface

6. Unscrew the two conduit nuts in the Primary Unit securing it to the Connection Unit.

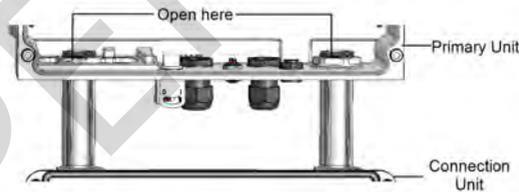


Figure 46: Conduit nuts

7. Remove the screw securing the Primary Unit to the mounting bracket and remove the Primary Unit from the mounting bracket.

NOTE

If you remove the Primary Unit and do not immediately install a new one, then:



- Lock the Connection Unit in the OFF position using a lock on the switch.
- Use insulation tape to isolate each of the AC and DC wires.
- Seal the open conduits using duct tape.

8. Place the new Primary Unit on the mounting bracket; insert the screw securing the Primary Unit through the right side of the heat sink and into the bracket.
9. Screw the two conduit nuts in the Primary Unit securing the Connection Unit to the Primary Unit.
10. Connect the DC, AC wires and the communication connectors to the Primary Unit.
11. For a 3 unit inverter reconnect the AC, DC and comm cables from the Connection Unit to the right Secondary Unit.
12. Close the Primary Unit cover.
13. Perform the commissioning steps as described in *Activating, Commissioning and Configuring the System* on page 49.
14. In the monitoring platform, use the **Replace** button in the **logical layout** tab (in site Admin).

Replacing a Secondary Unit

1. Turn OFF the Inverter ON/OFF/P switch, and wait until the green LED is blinking , indicating that the DC voltage is safe (<50V), or wait five minutes before continuing to the next step.

WARNING!

If you cannot see Primary Unit LEDs or you cannot connect to the Primary Unit, or if the red LED light is on indicating a malfunction , wait five minutes for the input capacitors of the inverter to discharge.



AVERTISSEMENT!

Si vous ne pouvez pas voir l'écran de l'onduleur ou si un dysfonctionnement est indiqué sur l'écran LCD, attendez cinq minutes pour que les condensateurs d'entrée de l'onduleur soient déchargés.

2. Disconnect the AC to the inverter by turning OFF the circuit breakers on the distribution panel.
3. Disconnect all the connectors on the bottom of the Secondary Unit.
4. Remove the screw securing the Secondary Unit to the mounting bracket and remove the Secondary Unit from the mounting bracket.
5. Place the new Secondary Unit on the mounting bracket.
6. Insert one of the supplied screws through the outer side of the heat sink and into the bracket.

7. Perform pairing as described in *Activating, Commissioning and Configuring the System* on page 49.

Replacing the Connection Unit

Removing the Connection Unit

1. Turn OFF the Inverter ON/OFF/P switch, and wait until the green LED is blinking, indicating that the DC voltage is safe (<50V), or wait five minutes before continuing to the next step.

WARNING!

If you cannot see Primary Unit LEDs or you cannot connect to the Primary Unit, or if the red LED light is on indicating a malfunction, wait five minutes for the input capacitors of the inverter to discharge.



AVERTISSEMENT!

Si vous ne pouvez pas voir les LED de l'unité principale ou si vous ne pouvez pas vous connecter à l'unité principale, ou si le voyant LED rouge s'allume, attendez cinq minutes que les condensateurs d'entrée de l'onduleur se déchargent.

2. Disconnect the AC to the inverter by turning OFF the circuit breakers on the distribution panel.
3. Open the Connection Unit cover:
 - Release the six Allen screws of the cover.
 - Tilt the top of the cover towards you.
 - Slide the cover down and remove it.

CAUTION!

When removing the cover, make sure not to damage internal components. SolarEdge will not be held responsible for any components damaged as a result of incautious cover removal.



ATTENTION!

Lors du retrait du couvercle, assurez-vous de ne pas endommager les composants internes. SolarEdge ne peut être tenue pour responsable des composants endommagés à la suite d'une imprudence dans le retrait du couvercle.

4. Disconnect the Secondary Unit(s) from the Connection Unit .

5. If you replace a Connection Unit with a built-in Three Phase Revenue Grade Meter with Modbus Connection, disconnect the RS485 connector from the inverter communication board.
6. Unscrew the two conduit nuts in the Primary Unit securing the Connection Unit to it, see *Figure 46*.
7. Open the Connection Unit cover and disconnect the DC, AC and communication wires. Unscrew the two conduit nuts securing the Connection Unit to the external conduits.
8. Release the Connection Unit bracket from the wall.
9. Carefully remove the Connection Unit with its mounting bracket from the wall.

Installing a New Connection Unit

1. Position the new Connection Unit below the inverter and from the inside of the Primary Unit grab the AC and DC wires extending from the switch conduits.
2. Securely screw the two conduit nuts onto the conduit ends in the inverter.
3. Attach the Connection Unit with its bracket to the wall and tighten its screw.

Connecting the Connection Unit to the Primary Unit

1. Connect the DC, as follows, see *Figure 45*:
 - Connect the red wire to any of the DC+ terminals in the inverter.
 - Connect the black wire to any of the DC- terminals in the inverter.
2. Connect the communication wire to the communication board.
3. Connect the AC wires according to the labels on the AC terminal blocks, as follows:

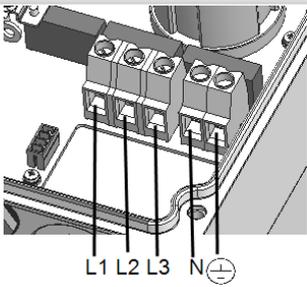
Three Phase Inverter		
Wire type	Connect to terminal	
Line 1	L1	
Line 2	L2	
Line 3	L3	
PE (grounding)	⊕	
Neutral	N	

Figure 47: Primary Unit AC terminals

4. Tighten the screws of each terminal with a torque of 0.88-1.1 lb.*ft / 1.2-1.5 N*m.
5. Verify that there are no unconnected wires at the output of the Connection Unit and that any unused terminal screws are tightened.
6. Connect the DC and AC wires to the Connection Unit. Refer to *Connecting the AC and Strings to the Connection Unit* on page 42 .
7. If you replace a Connection Unit with a built-in Three Phase Revenue Grade Meter with Modbus Connection, connect the RS485 connector to the inverter communication board.
8. Ensure proper conduit sealing; inspect the entire conduit run and use standard conduit sealants to avoid water penetration.

Replacing Power Optimizers

1. Turn OFF the inverter ON/OFF/P switch, and wait until the LCD green light is blinking, or wait five minutes before continuing to the next step.

WARNING!

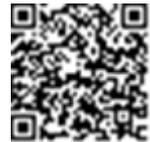
If a malfunction is indicated by the LEDs, wait five minutes for the input capacitors of the inverter to discharge.



AVERTISSEMENT!

Si vous ne pouvez pas voir l'écran de l'onduleur ou si un dysfonctionnement est indiqué sur l'écran LCD, attendez cinq minutes pour que les condensateurs d'entrée de l'onduleur soient déchargés.

2. Turn OFF the AC breaker and distribution panel on the main distribution panel.
3. Disconnect and replace the necessary power optimizers.
4. Perform pairing
5. In the monitoring platform, use the **Replace** button in the **logical layout** tab (in site Admin). Replace the serial number of the removed power optimizer with the serial number of the newly installed power optimizer. Refer to <https://www.solaredge.us/sites/default/files/se-monitoring-portal-site-admin.pdf>



Appendix E: Determining the Circuit Breaker Size

Size

Inverters should be protected by circuit breakers. This document describes how to determine which circuit breaker to use in three phase commercial installations.

Using Transformers in Commercial Three Phase Inverter Installations

Using transformers in a commercial installation is optional. In most cases a transformer is used to connect the installation to the medium voltage power grid. The following figure illustrates a typical transformer and commercial three phase inverter installation topology.

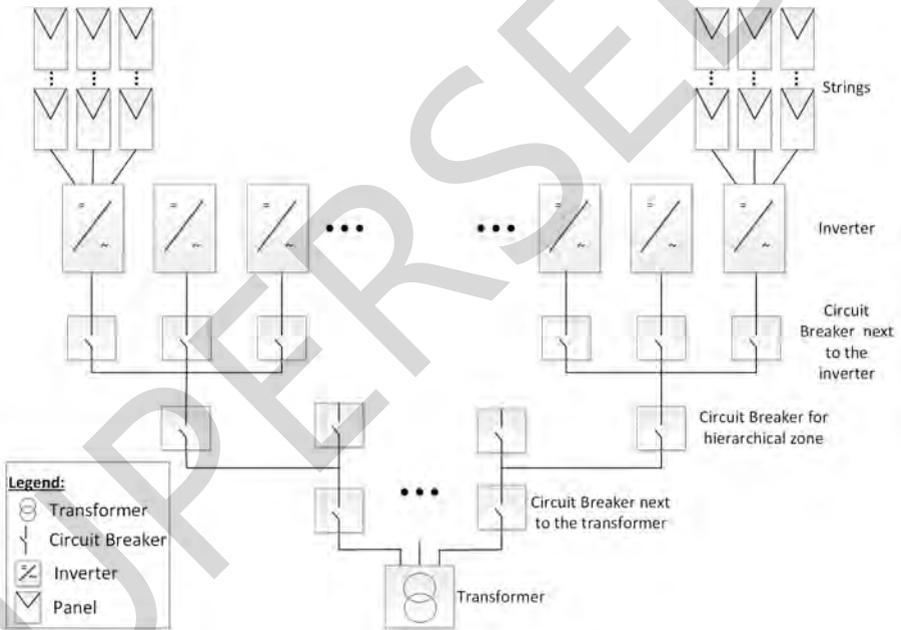


Figure 48: Typical transformer and commercial three phase inverter installation topology

There are many considerations for selecting the suitable transformer and its associated current limiting devices such as circuit breakers and fuses. The considerations must include at least the following:

- The transformer should be designed for a typical PV system production profile: high daytime loads with no loads at night.

- The current limiting devices should protect the electrical circuits and the inverters from the excess current created by an overload, or a short circuit. If a short circuit or other overcurrent occurs, the current limiting devices should block the current flow to the circuit, thus preventing damage to the electrical circuits and the inverters. The circuit breakers and the fuses should comply with the transformer manufacturer recommendations and with the relevant sections in standards such as IEC 60909, IEC 60364, UL 508A and NEC 2017. Some manufacturers provide detailed information about the transformer short circuit calculation procedure, and its effect on the selection of circuit breakers and fuses at the different hierarchical levels of the installation topology (see *Figure 48*). For an example of a calculation, refer to:
 - [Guidelines on the Short Circuit Current Rating for Industrial Control Panels](#)
 - [Short-circuit current rating \(SCCR\) of industrial control panels](#)
- To ensure that the circuit breaker and fuses trip as expected, follow their manufacturers' recommendations, especially with respect to the various de-rating considerations.

NOTE



Transformer procurement, installation, maintenance and support are the responsibility of the installer. Damage to the inverter due to incorrect transformer installation, or use of a transformer that is incompatible with the SolarEdge system will render the SolarEdge warranty invalid.

Determining the Size of an Inverter Circuit Breaker

This section explains how to determine the rate of a circuit breaker next to an inverter. For an example of an inverter with a circuit breaker next to it see *Figure 48*.

Ensure you have the following parameters before determining the circuit breaker size:

- The inverter's maximum continuous output current as appears in the datasheet.
- Factor for the installation's country. This factor is dictated by regulation, applicable standards or common practice and is usually 1.25.

→ **To determine the size of an inverter circuit breaker:**

1. Multiply the inverter's maximum continuous output current by the factor.
For example, $40\text{A} \times 1.25 = 50\text{A}$
2. Round up the rated size, as calculated in step 1, to the closest standard circuit breaker size. See Circuit Breaker Criteria table below for standard sizes suitable for SolarEdge three phase inverters.

**NOTE**

If the result has a decimal fraction smaller than 0.5 round it down.

3. To ensure that the selected circuit breaker trips as expected, at minimum consider the following:
 - The circuit breaker rated voltage.
 - Temperature de-rating due to both close proximity of other circuit breakers and the effect of ambient temperature on the distribution board.
 - De-rating due to permanent load.

If the de-rated current of the selected circuit breaker is lower than the maximum output current of the inverter, consider selecting a circuit breaker that is designed for a higher rated current, or reducing the temperature de-rating effect by increasing the distance between adjacent circuit breakers.

NOTE

- Make sure to select cables that are suitable for the environmental conditions, the operating voltage and the selected circuit breaker.
- Three or four pole circuit breakers are required. It is recommended to use a four pole circuit breaker when applicable.
- Only use a circuit breaker with tripping characteristic B or C.

Table 1: Circuit Breaker Criteria

Inverter	Max. Continuous Output Current (per Phase)	Recommended Circuit Breaker
SE12.5K	20A	25A
SE14.4KUS	40A	50A
SE15K	23A	32A
SE16K	25.5A	32A
SE17K	26A	32A
SE25K	38A	50A
SE27.6K	40A	50A
SE30KUS	36.5A	50A
SE33.3K	40A	50A
SE43.2KUS	120A	150A
SE50K	76A	100A
SE55K	80A	100A
SE66.6K	80A	100A
SE66.6KUS	80A	100A
SE75K	120A	150A
SE82.8K	120A	150A
SE100K	120A	150A
SE100KUS	120A	150A

Three Phase Inverter with Synergy Technology - Technical Specifications (North America)

	Three Phase Inverters for the 277/480V Grid		Three Phase Inverters for the 208V Grid	Units
	SE66.6KUS	SE100KUS	SE43.2KUS	
OUTPUT				
Rated AC power output	66600	100000	43200	VA
Maximum AC power output	66600	100000	43200	VA
AC Output Line Connections	4-wire WYE (I1-L2-L3) plus PE		4-wire WYE (I1-L2-L3) plus PE or 3 wire Delta	
AC output voltage minimum-nominal-maximum (L-N) ⁽¹⁾	244-277-305		105-120-132.5	Vac
AC output voltage minimum-nominal-maximum (L-L) ¹	422.5-480-529		182-208-229	Vac
AC frequency min-nom-max ¹	59.3-60-60.5		59.3-60-60.5	Hz
Max. continuous output current (per Phase)@277V	80	120		A
GFDI threshold	1			A
Utility monitoring, islanding protection , Configurable Power Factor, country configurable Thresholds	Yes			

(1)For other regional settings please contact SoalrEdge support

	Three Phase Inverters for the 277/480V Grid		Three Phase Inverters for the 208V Grid	Units
	SE66.6KUS	SE100KUS	SE43.2KUS	
INPUT				
Maximum DC power (Module STC)	90000 /45000	135000/45000	58200/19400	W
Transformer-less, ungrounded	Yes			
Maximum input voltage DC to Gnd	500		300	Vdc
Maximum input voltage DC+ to DC-	1000		600	Vdc
Nominal input voltage DC to Gnd	425		200	Vdc
Nominal input voltage DC+ to DC-	850		400	Vdc
Maximum input current	80	120	114	Adc
Maximum input short circuit current	120		135	Adc
Reverse-polarity protection	Yes			
Ground-fault isolation detection	350 MΩ Sensitivity per Unit			
CEC weighted efficiency	98.5		97	%
Night-time power consumption	< 12			W
ADDITIONAL FEATURES				
Supported communication interfaces	RS485, Ethernet, Cellular GSM (optional)			
Rapid Shutdown	NEC2014 and NEC201 7 compliant/certified, upon AC Grid Disconnect			
RS485 Surge Protection	Built-in			
DC Safety Unit				
DC Disconnect	1000V /2 x 40A	1000V/3 x 40A		
(1)STANDARD COMPLIANCE				

(1)Pending

	Three Phase Inverters for the 277/480V Grid		Three Phase Inverters for the 208V Grid	
	SE66.6KUS	SE100KUS	SE43.2KUS	Units
Safety	UL1741, UL1741 SA, UL1699B, UL1998, CSA 2.22			
Grid connection standards	IEEE 1547, Rule 21, Rule 14 (HI)			
Emissions	FCC part 15 class A			

	Three Phase Inverters for the 277/480V Grid		Three Phase Inverters for the 208V Grid	Units
	SE66.6KUS	SE100KUS	SE43.2KUS	
INSTALLATION SPECIFICATIONS				
Number of units	2		3	
AC output conduit size / AWG range / Max PE AWG	1.5"/2/0/6		2"/4/0/4	
⁽¹⁾ DC input conduit size /Terminal Block AWG Range'Number fo Strings	2 X 1.25" /6-14 /6 strings		2 X 1.25" /6-14 /9 strings	
Dimensions (HxWxD)	Primary Unit:37 x 12.5 x 10.5 / 940 x 315 x 260 Secondary Unit:21 x 12.5 x 10.5 / 540 x 315 x 260			in / mm
Weight	Primary Unit:105.8/48 Secondary Unit:99.2 /45			lb / kg
Operating temperature range	⁽²⁾ -40°F to+140/ 40°C+60			°F / °C
Cooling	Fans (user replaceable)			
Noise	< 60			dBA
Protection rating	NEMA 3R			
Braket Mounted (Brackets Provided)	Yes			

⁽¹⁾Single input option per unit (up to 3AWG) available

⁽²⁾For power de-rating information refer to <https://www.solaredge.com/sites/default/files/se-temperature-derating-note-na.pdf>

Inverter	Inom [A]	Peak [A]	1 cycle RMS[A]	3 cycle RMS[A]	Duration (ms)
SE43.2-US	120	277	115	117	450
SE66.6K-US	80	185	77	78	300
SE100K-US	120	277	115	117	450

Duration - time by which fault current reaches 0

1 cycle RMS - the integral on one cycle (60Hz) duration

3 cycle RMS - the integral on 3-cycle duration

Default Trip Limits and Times According to IEEE1547

NOTE



The inverters are equipped with adjustable utility protective function set-points, and can be aggregated above 30kW on a single Point of Common Connection. The default settings are in compliance with IEEE1547. Utility authorization is required to change these set-points.

Voltage Range (% of Base Voltage)	Max. Clearing Time (Sec)
V < 50%	0.16
50 % < V < 88%	2.00
110% < V < 120	1.00
V > 120 %	0.16
Frequency Range (Hz)	Max. Clearing Time (Sec)
> 60.5	0.16
< 59.3 (Hawaii – 57)	0.16

Connection Unit

Specifications	66.6kW and 100kW	Unit
Maximum DC voltage	500	DC to GND
Maximum DC current	66k: 2 x40A 100k: 3 x40A	Adc
Nominal AC voltage	480	Vac
Maximum AC current	66.6k: 80A 100k: 120A	Aac
Ambient temperature	-40 to 140 / -40 to +60	°F /°C
Weight	6.6/3.0	lb/kg

Support Contact Information

If you have technical problems concerning SolarEdge products, please contact us:



<https://www.solaredge.com/us/service/support>

Before contact, make sure to have the following information at hand:

- Model and serial number of the product in question.
- The error indicated on the product SetApp mobile application or on the monitoring platform or by the LEDs, if there is such an indication.
- System configuration information, including the type and number of modules connected and the number and length of strings.
- The communication method to the SolarEdge server, if the site is connected.
- The product's software version as it appears in the status screen.

SUPERSEDED

solaredge